

# POWER TRANSMISSION PRODUCTS



**OVER 65 YEARS OF PROVEN PERFORMANCE** 



# **POWER TRANSMISSION PRODUCTS**

#### **GEARBOXES •** ROTATE SHAFT AT 90° ANGLE

#### SLIDE-RITE<sup>®</sup> GEARBOX



#### **FEATURES**

- Designed to slide along the shaft, limited only by the length of the keyway
- One-piece housing, one-piece geared sleeve and sealed bearings eliminate leakage
- Shaft speeds up to 1200 RPM
- Backlash < 1°</li>
- Prelubricated and ready for installation
- Bore sizes: Compact: .5" & .625" 12 & 15mm Standard; .75", 1" & 1.25" 20, 25 & 30mm

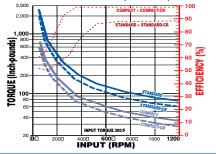
#### **OPTIONS:**

- Corrosion resistant (CR) option - Electroless nickel-plated geared sleeves, keys and retaining rings - Stainless-steel bearings
- Clear anodized aluminum case
- 3:2, 2:1 gear ratios

#### SPECIFICATIONS\*

SERIES	RATIO	NO. OF Models	ENVELOPE SIZE (in.)
Compact	1:1	12	3.1 x 3.1 x 3.1
Compact-CR	1:1	6	3.1 x 3.1 x 3.1
Standard	1:1	24	3.8 x 5.9 x 3.8
Standard	3:2, 2:	1 12, 18	3.8 x 5.9 x 3.8
Standard-CR	1:1	12	3.8 x 5.9 x 3.8

#### TORQUE AND EFFICIENCY vs RPM AT MAXIMUM PERATING TEMPERATURE (1:1 RATIO)



#### FLOAT-A-SHAFT<sup>®</sup> GEARBOX



#### **FEATURES:**

- Designed to slide along the shaft, limited only by the length of the keyway
- Shaft speeds up to 500 RPM
- 3° to 5° of backlash
- Die-cast aluminum gear case, hardened steel gears
- Bore Sizes: Compact; .5", .625", 12mm & 15mm Standard; .75", 1", 1.25", 1.5", 20mm, 25mm & 30mm

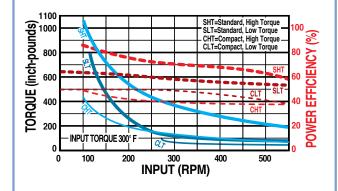
#### **OPTIONS:**

- Flat base and foot mount styles
- 3:2, 2:1, 2.5:1 gear ratios
- Low torque journal bearings or high torque roller bearings

#### SPECIFICATIONS\*

		NO. OF	ENVELOPE
SERIES	RATIOS	MODELS	SIZE (in.)
Compact	1:1	18	2.9 x 3.5 x 3.0
Compact-Foot Mount	1:1	18	3.0 x 3.7 x 3.0
Standard	1:1, 3:2, 2:1	44, 22, 36	3.8 x 6.3 x 4.3
Standard-Flat Base	1:1, 3:2, 2:1	44, 22, 24	3.8 x 6.3 x 4.0
Standard	2.5:1	12	2.9 x 5.1 x 4.2

#### TORQUE AND EFFICIENCY vs RPM AT MAXIMUM OPERATING TEMPERATURE (1:1 BATIO



#### PNEUMATIC



#### FEATURES:

- Double acting or single acting
- Replaceable, high-grade friction material
- Aluminum construction with zinc plated bolts. Buna-N seals

#### **OPTIONS:**

- EPR seals, Viton<sup>®</sup> seals
- Retractable pistons, floating bracket

#### SPECIFICATIONS\*

	NO. OF Nodels	FRICTION MATERIAL (cu. in.)	TOTAL LINING AREA (sq. in.)	PISTON DIA. (in.)
P10	11	0.46	2.00	1.125
P20	13	0.83	4.00	1.625
P220	12	1.66	8.00	1.625

#### **PERFORMANCE OVERVIEW\*** DYNAMIC TORQUE (MAX. in.-lbs.)

DISC DIA. (in.)	P10	P20	P220
6.313	174	328	685
8	233	450	907
10	303	594	1,184

738

1.463

2.076

513 1,026 16 STATIC TORQUE (MAX. in.-Ibs.)

373

12

DISC DIA. (in.)	P10	P20	P220
6.313	99	164	343
8	133	225	454
10	173	297	592
12	213	369	732
16	293	513	1,038

#### HYDRAULIC



#### **FEATURES:**

- Double acting or single acting
- Replaceable, high-grade friction material
- Aluminum or cast iron construction with zinc plated bolts, bleeder screws, Buna-N seals

#### **OPTIONS:**

- EPR seals, Viton<sup>®</sup> seals
- Retractable pistons, floating bracket

#### SPECIFICATIONS\*

	NO. OF Iodels	FRICTION MATERIAL (cu. in.)	TOTAL LINING AREA (sq. in.)	PISTON DIA. (in.)
H10	14	0.46	2.00	1.125
H20	23	0.83	4.00	1.625
H220	52	1.66	8.00	1.625
H441	4	3.71	9.14	2.50
H960	6	8.00	32.0	3.50

#### **PERFORMANCE OVERVIEW**<sup>\*</sup>

DYNAMIC TORQUE (MAX. in.-lbs.)

DISC DIA. (in.	) H10	H20	H220	H441	H960
6.313	1,737	3,285	10,282	—	—
8	2,328	4,500	13,608	—	—
10	3,028	5,940	17,755	19,539	—
12	3,728	7,380	21,946	24,834	45,672
16	5,128	10,260	31,147	35,424	66,432

#### STATIC TORQUE (MAX. in.-lbs.)

DISC DIA. (ir	i.) H10	H20	H220	H441	H960
6.313	993	1,642	5,141	—	_
8	1,330	2,250	6,804	_	_
10	1,730	2,970	8,878	11,679	—
12	2,130	3,690	10,973	14,844	26,664
16	2,930	5,130	15,574	21,174	38,784

#### **CALIPER DISC BRAKES •** STOP ROTATING SHAFT

MECHANICA

#### **FEATURES:**

- Single acting
- Replaceable, high-grade friction material
- Aluminum or cast iron construction with zinc plated bolts

#### **OPTIONS:**

• Choose from 2 different lever lengths (available on some models)

#### SPECIFICATIONS\*

I	NO. OF Models	FRICTION MATERIAL (cu. in.)	TOTAL Lining Area (sq. in.)
ME10	8	0.46	2.00
ME20	12	0.83	4.00
ME220	) 15	1.66	8.00
MB3	1	6.06	9.69

#### **PERFORMANCE OVERVIEW\***

DYNAMIC TORQUE (MAX. in.-lbs.)

DISC DIA. (in.)	ME10	ME20	ME220	
6.313	3,004	2,762	11,702	
8	4,024	3,782	15,488	
10	5,236	4,994	20,208	
12	6,446	6,204	24,978	
16	8,866	8,624	35,452	

#### STATIC TORQUE (MAX. in.-lbs.)

	DISC DIA. (in.)	ME10	ME20	ME220	MB3
	6.313	1,502	1,381	5,851	
	8	2,012	1,891	7,744	_
	10	2,618	2,497	10,104	19,893
	12	3,223	3,102	12,489	24,506
	16	4,433	4,312	17,726	33,733

#### SPRING APPLIED/HYDRAULIC RELEASE



#### **FEATURES:**

- Braking is applied when hydraulic pressure is released
- Single acting with Belleville<sup>®</sup> spring washers
- Replaceable, high-grade friction material
- Aluminum or cast iron construction with zinc plated bolts. Buna-N seals

#### **OPTIONS:**

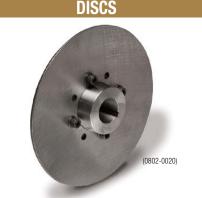
- EPR seals
- Manual lining wear compensators

#### SPECIFICATIONS\*

	NO. OF Models	FRICTION MATERIAL (cu. in.)	TOTAL LINING AREA (sq. in.)
-S20	6	0.83	4.00
-S220	) 24	1.66	8.00
S595	6 8	4.57	9.14

#### **PERFORMANCE OVERVIEW**<sup>3</sup> STATIC TOROLIE (MAX in -lbs)

DISC			111103.)		FS595
	i.) FS20	FS220B	FS220C	FS595	DUAL
6.313	1,061	2,213	4,522	—	—
8	1,453	2,930	5,985	—	—
10	1,918	3,822	7,809	_	_
12	2,383	4,724	9,652	—	—
16	3,313	6,705	13,699	31,046	62,093



#### FEATURES:

- Carbon 1010 steel, flatness within 0.010"
- Stress relieved, blanchard ground to an 80 (RMS) microinch finish
- Socket head cap screw fasteners, keyway set screws NO OF

MODELS	MODELS
HUB & DISC ASSEMBLY	29
HUB & DISC ASSEMBLY w/ QUICK DISCONNECT BUSHINGS	100
QUICK DISCONNECT BUSHINGS	66
ONE-PIECE HUB & DISC	2
BLANK DISC	5
DISC w/ BOLT CIRCLES & PILOT HOLE	6

#### INTENSIFIER



INPLIT. Pneumatic pressure max.: 100 PSI Piston seal: U-cup design Cylinder material: Hard coated aluminum Input to output ratio: 1:10

OUTPUT: Hydraulic pressure max.: 1,000 PSI Hydraulic fluid displacement: 0.44 cu. in. Cylinder seal: O-ring, Buna-N, opt. EPR Cylinder material: Aluminum 1/8 NPT Port: Standard

#### COMPONENT USED IN FLECTRIC ACTUATORS

#### PLANETARY ROLLER SCREWS



#### FEATURES:

- Verified and tested extensively in Tolomatic's research & development lab
- Proven long, reliable life in thousands of demanding applications world-wide through use in Tolomatic's ERD, IMA, RSA, RSX and ServoWeld actuator platforms
- Configurable stroke lengths
- Industry best lead times

#### **OPTIONS:**

•Machine screw ends to OEM specs

#### **SPECIFICATIONS**

52	LEAD	SCREW DIA.	MAX. Stroke	*MAX. Thrust	DLR (C)	SLR (CO)
ស៊ីត	mm	mm	mm	kN	kN	kN
15	4	15.29	800.69	12.9	41.1	38.7
15	5	15.29	800.69	11.6	53.6	34.9
15	10	15.55	800.69	15.8	47.2	47.3
20	4	19.80	1036.22	28.0	67.2	83.9
20	5	19.80	1036.22	23.6	73.3	70.9
20	10	20.07	1036.22	24.7	76.4	74.0
30	5	30.37	1691.37	34.9	65.5	104.6
30	10	30.71	1691.37	35.0	116.1	105.0
36	5	36.32	1665.67	58.4	96.6	175.3
36	10	36.75	1665.67	53.4	160.8	160.1
39	10	39.70	1622.67	71.4	182.7	214.3
48	12	48.56	1565.72	161.9	269.3	485.6
	15       15       15       20       20       20       30       30       36       39       48	mm           15         4           15         5           15         10           20         4           20         5           20         10           30         5           30         10           36         5           36         10           39         10           48         12	mm         mm           15         4         15.29           15         5         15.29           15         10         15.55           20         4         19.80           20         5         19.80           20         10         20.07           30         5         30.37           30         10         30.71           36         5         36.32           36         10         36.75           39         10         39.70           48         12         48.56	bb         mm         mm         mm           15         4         15.29         800.69           15         5         15.29         800.69           15         5         15.29         800.69           15         0         15.55         800.69           20         4         19.80         1036.22           20         5         19.80         1036.22           20         5         30.37         1691.37           30         10         30.71         1691.37           36         5         36.32         1665.67           39         10         39.70         1622.67           48         12         48.56         1565.72	bit         mm         mm         mm         kl           15         4         15.29         800.69         12.9           15         5         15.29         800.69         11.6           15         5         15.29         800.69         15.8           20         4         19.80         1036.22         28.0           20         5         19.80         1036.22         23.6           20         10         20.07         1036.22         24.7           30         5         30.37         1691.37         34.9           30         10         30.71         1691.37         35.0           36         5         36.32         1665.67         58.4           36         10         36.75         1665.67         53.4           39         10         39.70         1622.67         71.4           48         12         48.56         1565.72         161.9	box         mm         mm         mm         mm         kN         kN           15         4         15.29         800.69         12.9         41.1           15         5         15.29         800.69         11.6         53.6           15         10         15.55         800.69         15.8         47.2           20         4         19.80         1036.22         28.0         67.2           20         5         19.80         1036.22         23.6         73.3           20         10         20.07         1036.22         24.7         76.4           30         5         30.37         1691.37         34.9         65.5           30         10         30.71         1691.37         35.0         116.1           36         5         36.32         1665.67         58.4         96.6           36         10         36.75         1665.67         53.4         160.8           39         10         39.70         1622.67         71.4         182.7           48         12         48.56         1565.72         161.9         269.3

Lead Accuracy: 0.01 mm/300 mm Backlash: 0.03 mm \*Max Thrust is guidance for achieving maximum life. Consult Tolomatic for higher thrust

SCREW	LEAD	SCREW DIA.	MAX. Stroke	*MAX. Thrust	DLR (C)	SLR (CO)
<u>v</u> v	in	in	in	lbf	lbf	lbf
15	0.157	0.602	31.523	2,900	9,240	8,700
15	0.197	0.602	31.523	2,615	12,050	7,846
15	0.394	0.612	31.523	3,544	10,611	10,633
20	0.157	0.780	40.796	6,287	15,107	18,861
20	0.197	0.780	40.796	5,313	16,478	15,939
20	0.394	0.790	40.796	5,545	17,175	16,636
30	0.197	1.196	66.589	7,838	14,725	23,515
30	0.394	1.209	66.589	7,868	26,100	23,605
36	0.197	1.430	65.578	13,136	21,716	39,409
36	0.394	1.447	65.578	11,997	36,149	35,992
39	0.394	1.563	63.885	16,059	41,072	48,176
48	0.472	1.912	61.643	36,389	60,541	109,167
	15         15         20         20         30         30         36         36         39         48	15         0.157           15         0.394           20         0.157           20         0.197           20         0.394           30         0.394           30         0.394           36         0.197           36         0.394           39         0.394	15         0.157         0.602           15         0.197         0.602           15         0.394         0.612           20         0.157         0.780           20         0.197         0.780           20         0.197         1.196           30         0.394         1.209           36         0.197         1.430           36         0.394         1.247           39         0.394         1.447           39         0.394         1.563           48         0.472         1.912	15         0.157         0.602         31.523           15         0.197         0.602         31.523           15         0.394         0.612         31.523           20         0.157         0.780         40.796           20         0.197         0.780         40.796           20         0.394         0.790         40.796           20         0.197         1.196         66.589           30         0.394         1.209         66.589           30         0.197         1.430         65.578           36         0.394         1.447         65.578           39         0.394         1.563         63.885           48         0.472         1.912         61.643	15         0.157         0.602         31.523         2,900           15         0.197         0.602         31.523         2,615           15         0.394         0.612         31.523         2,645           20         0.157         0.780         40.796         6,287           20         0.197         0.780         40.796         5,313           20         0.394         0.790         40.796         5,545           30         0.394         1.209         66.589         7,888           30         0.394         1.209         66.578         13,136           36         0.394         1.407         65.578         13,136           36         0.394         1.447         65.578         13,136           36         0.394         1.447         65.578         16,059           39         0.394         1.563         63.885         16,059           48         0.472         1.912         61.643         36,389	15         0.157         0.602         31.523         2,900         9,240           15         0.197         0.602         31.523         2,615         12,050           15         0.394         0.612         31.523         3,544         10,611           20         0.157         0.780         40.796         6,287         15,107           20         0.197         0.780         40.796         5,313         16,478           20         0.394         0.790         40.796         5,545         17,175           30         0.394         1.209         66.589         7,868         26,100           36         0.394         1.209         66.578         13,136         21,716           30         0.394         1.407         65.578         13,136         21,716           30         0.394         1.447         65.578         13,136         21,716           30         0.394         1.447         65.578         13,136         21,716           39         0.394         1.447         65.578         11,997         36,149           39         0.394         1.563         63.885         16,059         41,072

\*NUMBERS ARE FOR GENERAL COMPARISONS ONLY. Not all models deliver maximum values listed. See catalog or contact Tolomatic for complete specifications.

**Tolomatic** 



# PLANETARY ROLLER SCREWS

Roller screws are designed to provide high force and efficient operation in a compact package. This unique design offers higher forces and longer life in a smaller package compared to ball screws, increasing a machine designer's ability to create compact machine concepts. Tolomatic roller screws are manufactured using state-of-the-art equipment to ensure strict tolerances and the highest quality standards confirming that each roller screw provides top-tier performance.

#### **Tolomatic's Planetary Roller Screws:**

- Verified and tested extensively in Tolomatic's research & development lab
- Proven long, reliable life in thousands of demanding applications world-wide through use in Tolomatic's ERD, IMA, RSA, RSX and ServoWeld actuator platforms
- Configurable stroke lengths
- Option to machine screw ends to OEM specs
- Industry best lead times



\*Lead times are dependent on quantity and machined end specifications

### •MACHINED ENDS •

- •Screw ends and bearing journals custom machined to fit most application requirements
- Easy integration into machine designs and concepts

#### ⇒HARDENED <u>STEEL</u>●

- •Screw, nut and rollers are manufactured with specially hardened steel for maximum durability and long life
- Designed and tested for demanding applications
- High load capacities

#### ⇒ROLLER SCREW∘

#### State-of-the-art manufacturing coupled with extensive

Increased contact

points for high load carrying capacity

coupled with extensive statistical testing methods ensures high performance within tight specifications

#### ●PLANETARY ROLLERS

•Precision ground on state-of-theart machines to high tolerances for smooth and efficient operation

 High dynamic load ratings for long life

#### • PLANETARY GEARS

 High tech quality control & measurement lab assures superior performance for every component

#### www.tolomatic.com

Tolomatic

#### 1-800-328-2174

## The Tolomatic Difference Expect More From the Industry Leader:



Unique linear actuator solutions with Endurance Technology<sup>SM</sup> to solve your challenging application requirements.



The fastest delivery of catalog products... Built-to-order with configurable stroke lengths and flexible mounting options.



Online sizing that is easy to use, accurate and always up-to-date. Find a Tolomatic electric actuator to meet your requirements.



Match your motor with compatible mounting plates that ship with any Tolomatic electric actuator.



Easy to access CAD files available in the most popular formats to place directly into your assembly.



Extensive motion control knowledge: Expect prompt, courteous replies to any application and product questions from Tolomatic's industry experts.

## **Also Consider These Other Tolomatic Products:**

#### **Electric Products**

Rod & Guided Rod Style Actuators, High Force Actuators, Screw & Belt Drive Rodless Actuators, Motors, Drives and Controllers

"Foldout" Brochure #9900-9074





#### **Pneumatic Products**

Rodless Cylinders: Band Cylinders, Cable Cylinders, Magnetically Coupled Cylinders/Slides; Guided Rod Cylinder Slides

"Foldout" Brochure #9900-9075



Power Transmission Products Gearboxes: Float-A-Shaft<sup>®</sup>, Slide-Rite<sup>®</sup>; Caliper Disc Brakes; Planetary Roller Screws "Foldout" Brochure #9900-9076

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EXCELLENCE IN MOTION®

**O**Tolomatic

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