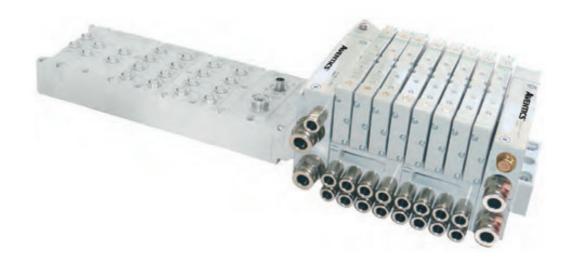
Series 503







Series 503

- System overview



Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

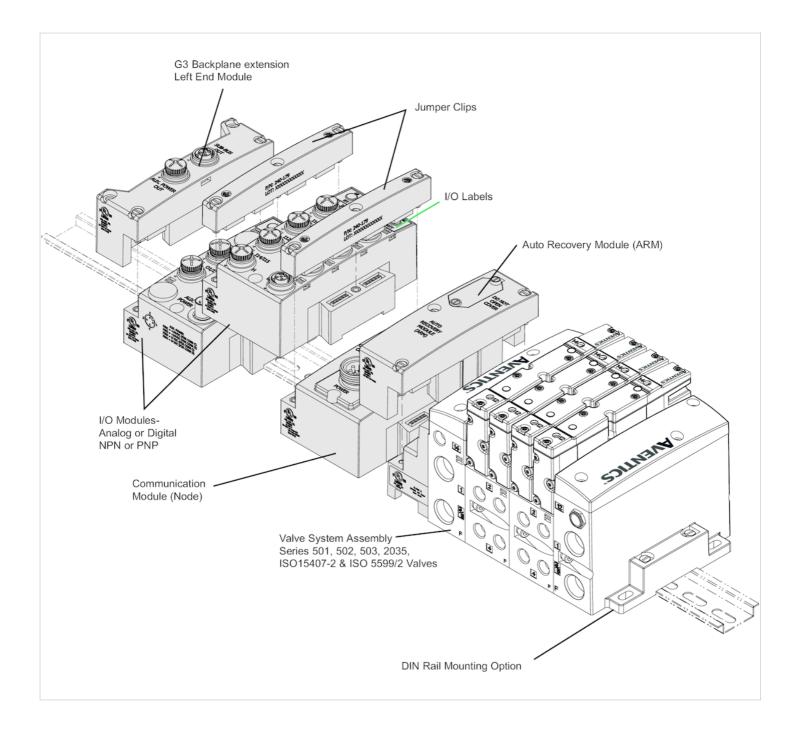
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).



Accessories overview





2x3/2-directional valve, Series 503

- 2x3/2
- Qn = 950-1000 l/min
- NC/NC NO/NO
- Plate connection
- Can be assembled into blocks
- double solenoid
- With spring/air spring return
- Pilot : External



Type Spool valve, positive overlapping

Activation Electrically
Pilot External
Sealing principle Soft sealing

Blocking principle Single base plate principle, can be

assembled into blocks

Working pressure min./max.

-0.95 ... 8 bar

Control pressure min./max.

2 ... 8 bar

Ambient temperature min./max.

-10 ... 50 °C

Medium temperature min./max.

-10 ... 50 °C

Compressed air

Max. particle size $$50~\mu m$$ Oil content of compressed air $$0...5~mg/m^3$$ Nominal flow Qn See table below

Pilot control exhaust with directional pilot air exhaust

Protection class with connection IP65
Protective circuit Z-diode

Reverse polarity protection Protected against polarity reversal

LED status display Yellow
Duty cycle 100 %
Typ. switch-on time 15 ms
Typ. switch-off time 20 ms

mounting screws with hexagon socket

Mounting screw tightening torque 2.9 Nm Weight 0.236 kg

Technical data

Part No.		MO		Voltage tolerance	Power consumption
				DC	DC
R503A2BD0MA00F1			NC/NC	-15% / +10%	1.4 W
R503A2BA0MA00F1	4224 424		NO/NO	-15% / +10%	1.4 W
R503A2BD0M11BF1		_ <u></u>	NC/NC	-15% / +10%	1.4 W
R503A2BA0M11BF1	Acta Acta		NO/NO	-15% / +10%	1.4 W

Part No.	Nominal flow Qn	
R503A2BD0MA00F1	1000 l/min	
R503A2BA0MA00F1	950 l/min	
R503A2BD0M11BF1	1000 l/min	



Part No.	Nominal flow Qn	
R503A2BA0M11BF1	950 l/min	

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

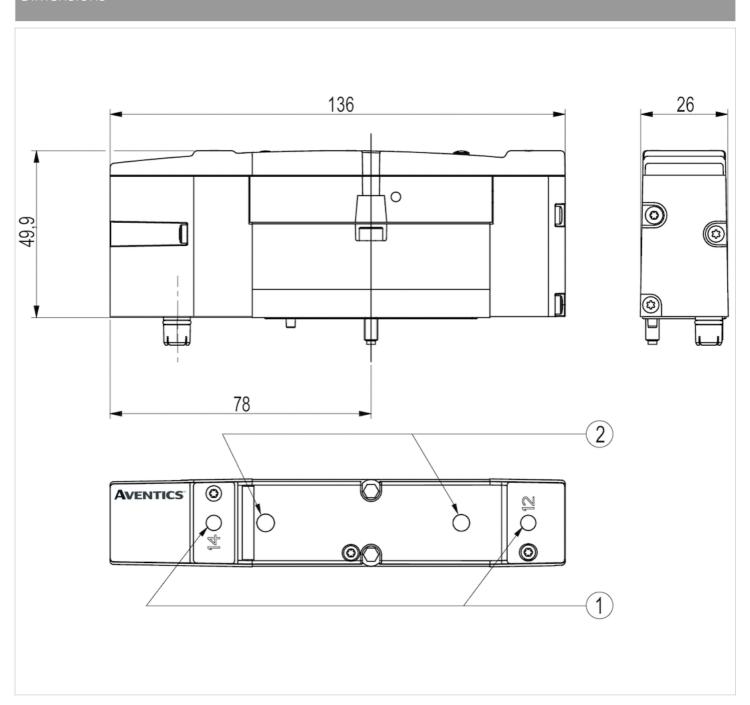
The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material				
Housing	Die cast zinc			
Seals	Nitrile butadiene rubber Polyurethane			
Front plate	Polyamide			
End plate	Polyamide			





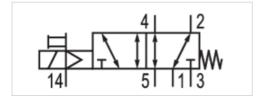


- 1) Manual override
- 2) LED

5/2-directional valve, Series 503

- 5/2
- Qn = 1200-1400 l/min
- Plate connection
- Can be assembled into blocks
- single solenoid
- Pilot : External





Туре Spool valve, positive overlapping

Activation Electrically Pilot External

Blocking principle Single base plate principle, can be

assembled into blocks

Working pressure min./max. -0.95 ... 8 bar 2 ... 8 bar Control pressure min./max. Ambient temperature min./max. -10 ... 50 °C Medium temperature min./max. -10 ... 50 °C Medium

Max. particle size Oil content of compressed air 0 ... 5 mg/m³ Nominal flow Qn

Pilot control exhaust

Protection class with connection Protective circuit

Reverse polarity protection

LED status display

Duty cycle

mounting screws

Mounting screw tightening torque

Weight

Compressed air

50 µm

See table below

with directional pilot air exhaust

IP65 Z-diode

Protected against polarity reversal

Yellow 100 %

with hexagon socket

2.9 Nm 0.236 kg

Technical data

Part No.	MO	Voltage tolerance	Power consumption	Nominal flow Qn
		DC	DC	
R503A1B10MA00F1		-15% / +10%	1.4 W	1200 l/min
R503A1B10M11BF1		-15% / +10%	1.4 W	1200 l/min
R503A2B10MA00F1		-15% / +10%	1.4 W	1400 l/min
R503A2B10M11BF1		-15% / +10%	1.4 W	1400 l/min
R503A2BN0MA00F1		-15% / +10%	1.4 W	1400 l/min
R503A2BN0M11BF1		-15% / +10%	1.4 W	1400 l/min

Part No.	Typ. switch-on time	Typ. switch-off time
R503A1B10MA00F1	20 ms	60 ms
R503A1B10M11BF1	20 ms	60 ms
R503A2B10MA00F1	20 ms	60 ms
R503A2B10M11BF1	20 ms	60 ms
R503A2BN0MA00F1	28 ms	40 ms
R503A2BN0M11BF1	28 ms	40 ms



Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

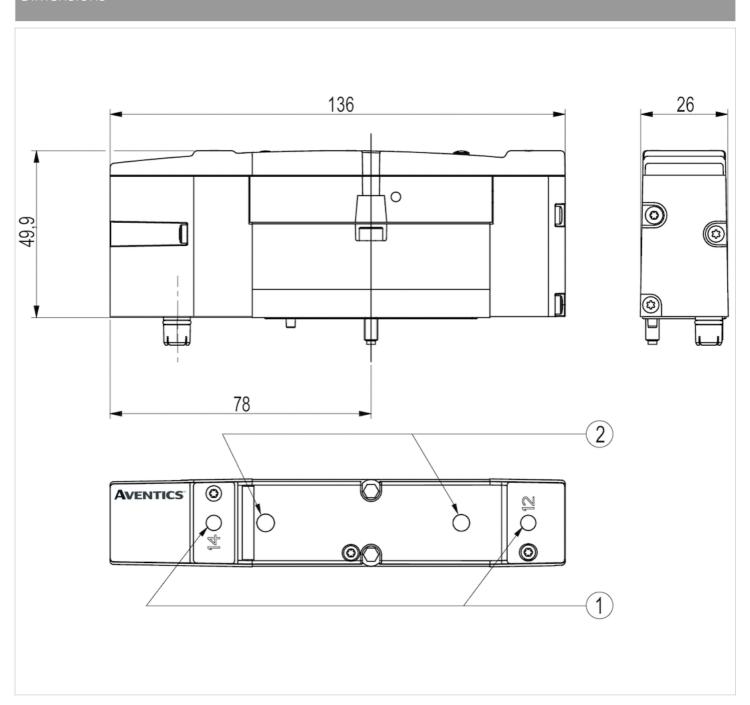
The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material			
Housing	Die cast zinc		
Seals	Nitrile butadiene rubber Polyurethane		
Front plate	Polyamide		
End plate	Polyamide		







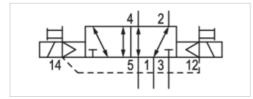
- 1) Manual override
- 2) LED



5/2-directional valve, Series 503

- 5/2
- Qn = 1200-1400 l/min
- Plate connection
- Can be assembled into blocks
- double solenoid
- Pilot : External





Type Spool valve, positive overlapping

Activation Electrically
Pilot External

Blocking principle Single base plate principle, can be

assembled into blocks

Working pressure min./max. -0.95 ... 8 bar

Control pressure min./max. 2 ... 8 bar

Ambient temperature min./max. -10 ... 50 °C

Medium temperature min./max. -10 ... 50 °C

Medium Compressed air

Oil content of compressed air 0 ... 5 mg/m³

Nominal flow Qn See table below

Pilot control exhaust with directional pilot air exhaust
Protection class with connection IP65

Max. particle size

Protective circuit Z-diode

Reverse polarity protection Protected against polarity reversal

50 µm

LED status display Yellow
Duty cycle 100 %

mounting screws with hexagon socket

Mounting screw tightening torque 2.9 Nm Weight 0.236 kg

Technical data

Part No.	MO	Voltage tolerance	Power consumption	Nominal flow Qn
		DC	DC	
R503A1B40MA00F1		-15% / +10%	1.4 W	1200 l/min
R503A1B40M11BF1		-15% / +10%	1.4 W	1200 l/min
R503A2B40M11BF1		-15% / +10%	1.4 W	1400 l/min
R503A2B40MA00F1		-15% / +10%	1.4 W	1400 l/min

Part No. Typ. switch-on time		Typ. switch-off time
R503A1B40MA00F1	15 ms	15 ms
R503A1B40M11BF1	15 ms	15 ms
R503A2B40M11BF1	20 ms	20 ms
R503A2B40MA00F1	20 ms	20 ms



Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

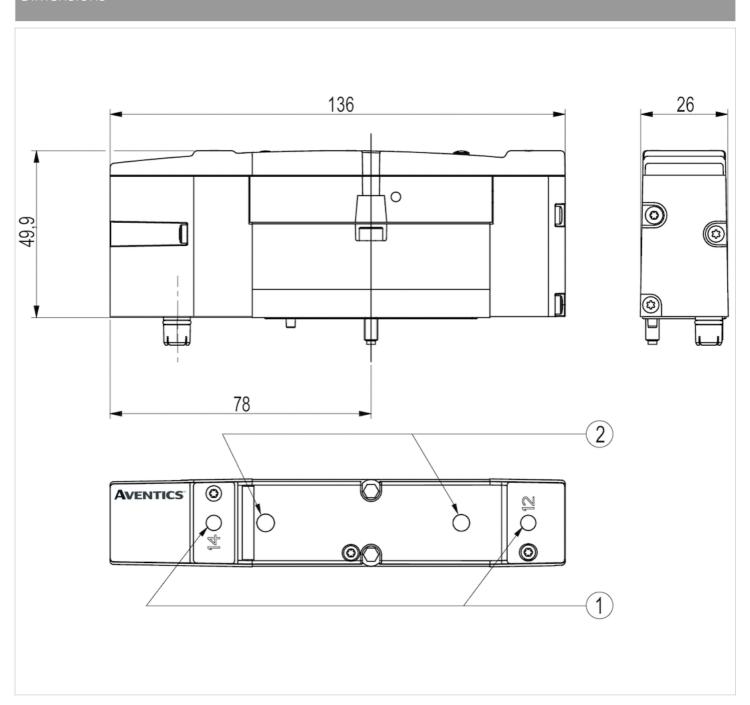
The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die cast zinc
Seals	Nitrile butadiene rubber Polyurethane
Front plate	Polyamide
End plate	Polyamide







- 1) Manual override
- 2) LED



5/3-directional valve, Series 503

- 5/3
- Qn = 600-1400 l/min
- exhausted center pressurized center closed center
- Plate connection
- Can be assembled into blocks
- double solenoid
- Pilot : External



Type Spool valve, positive overlapping Activation Electrically

Pilot External

Blocking principle Single base plate principle, can be

assembled into blocks

Working pressure min./max.

-0.95 ... 8 bar

Control pressure min./max.

See table below

Ambient temperature min./max.

-10 ... 50 °C

Medium temperature min./max.

Compressed air

Max. particle size 50 μm

Oil content of compressed air 0 ... 5 mg/m³

Nominal flow Qn See table below

Pilot control exhaust with directional pilot air exhaust

Protection class with connection IP65
Protective circuit Z-diode

Reverse polarity protection Protected against polarity reversal

LED status display Yellow
Duty cycle 100 %

mounting screws with hexagon socket

Mounting screw tightening torque 2.9 Nm
Weight 0.236 kg

Technical data

Part No.		MO		Voltage tolerance
				DC
R503A1B50MA00F1	75M 1 1 1 7 M R		exhausted center	-15% / +10%
R503A1B70MA00F1	7 1 1 1 1		pressurized center	-15% / +10%
R503A1B50M11BF1	7 M 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	 	exhausted center	-15% / +10%
R503A1B70M11BF1	MM 1 2 MM		pressurized center	-15% / +10%
R503A2B60MA00F1	2007 1 1 1 2 M2		closed center	-15% / +10%
R503A2B70MA00F1	75 13 7M2		pressurized center	-15% / +10%
R503A2B50M11BF1	7 M 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	 	exhausted center	-15% / +10%
R503A2B60M11BF1	7 1 1 1 AMA		closed center	-15% / +10%
R503A2B70M11BF1	7 N 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		pressurized center	-15% / +10%
R503A2B50MA00F1	##X 11 11 7 #\$		exhausted center	-15% / +10%

Part No.	Power consumption	Nominal flow Qn	Control pressure min./max.	Typ. switch-on time
	DC			
R503A1B50MA00F1	1.4 W	1000 l/min	2 8 bar	20 ms



Part No.	Power consumption	Nominal flow Qn	Control pressure min./max.	Typ. switch-on time
	DC			
R503A1B70MA00F1	1.4 W	1000 l/min	2 8 bar	20 ms
R503A1B50M11BF1	1.4 W	1000 l/min	2 8 bar	20 ms
R503A1B70M11BF1	1.4 W	1000 l/min	2 8 bar	20 ms
R503A2B60MA00F1	1.4 W	1400 l/min	4 8 bar	15 ms
R503A2B70MA00F1	1.4 W	1300 l/min	3 8 bar	18 ms
R503A2B50M11BF1	1.4 W	600 l/min	3 8 bar	18 ms
R503A2B60M11BF1	1.4 W	1400 l/min	4 8 bar	15 ms
R503A2B70M11BF1	1.4 W	1300 l/min	3 8 bar	18 ms
R503A2B50MA00F1	1.4 W	600 l/min	3 8 bar	18 ms

Part No.	Typ. switch-off time
R503A1B50MA00F1	60 ms
R503A1B70MA00F1	60 ms
R503A1B50M11BF1	60 ms
R503A1B70M11BF1	60 ms
R503A2B60MA00F1	20 ms
R503A2B70MA00F1	45 ms
R503A2B50M11BF1	45 ms
R503A2B60M11BF1	20 ms
R503A2B70M11BF1	45 ms
R503A2B50MA00F1	45 ms

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

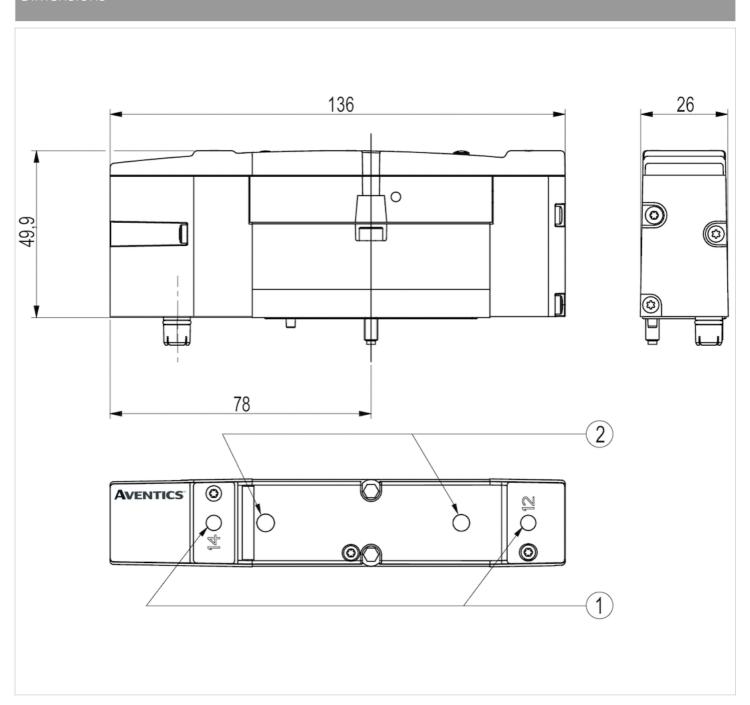
The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die cast zinc
Seals	Nitrile butadiene rubber Polyurethane
Front plate	Polyamide
End plate	Polyamide







- 1) Manual override
- 2) LED



Bus coupler, Series G3

- Fieldbus connection with I/O functionality, power supply 7/8", 4-pin
- Bus coupler
- Fieldbus protocol DeviceNet



Version Bus coupler Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC -10% / +10% Electronics voltage tolerance Power consumption electronics 0.11 A 24 V DC Operating voltage, actuators Total current for actuators 4 A Protection class IP65 32 Number of solenoid coils max. Number of valve positions max. 32 Diagnosis Undervoltage

16

0.252 kg

Technical data

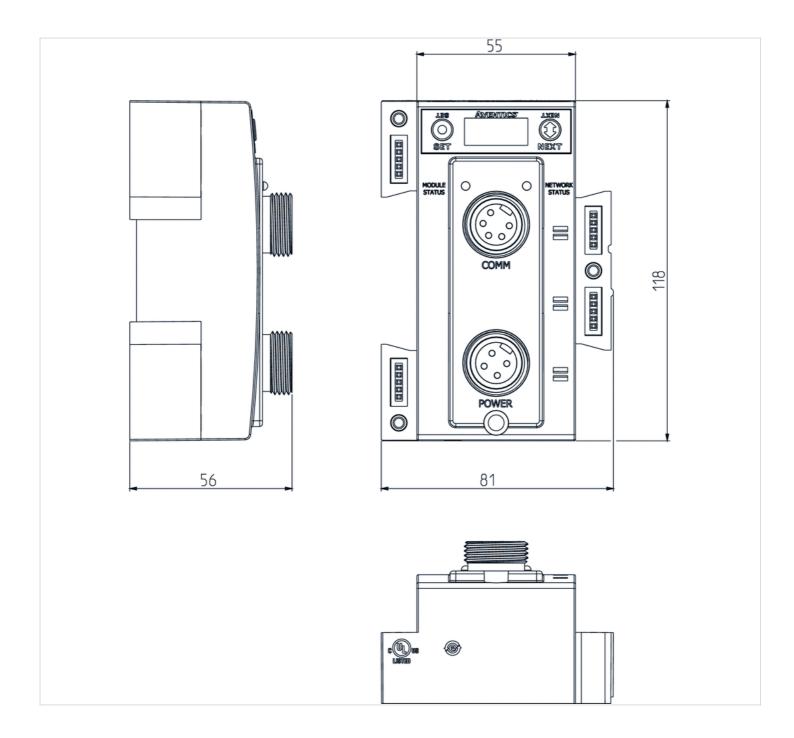
Part No.	Fieldbus protocol	power supply
240-180	DeviceNet	Plug (male), 7/8", 4-pin

I/O module extension max.

Weight

Material	
Housing	Polybutyleneterephthalate







- Fieldbus connection with I/O functionality, power supply 7/8", 4-pin
- Bus coupler
- Fieldbus protocol MODBUS TCP



Version Bus coupler Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC -10% / +10% Electronics voltage tolerance Power consumption electronics 0.104 A 24 V DC Operating voltage, actuators Total current for actuators 4 A Protection class IP65 Number of solenoid coils max. 128 Number of valve positions max. 110 Undervoltage Diagnosis

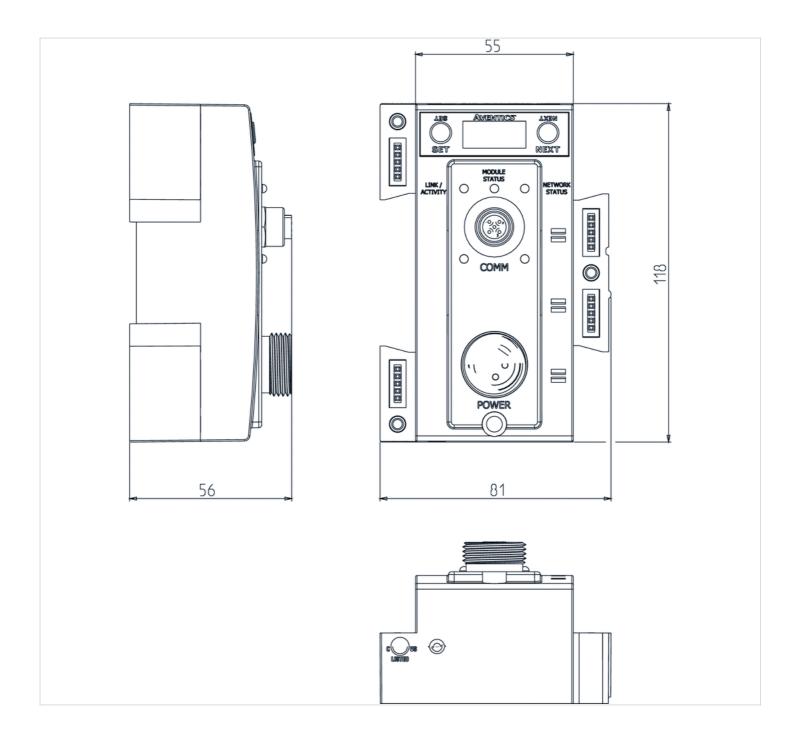
I/O module extension max. 16
Weight 0.255 kg

Technical data

Part No.	Fieldbus protocol	power supply
240-292	MODBUS TCP	Plug (male), 7/8", 4-pin

Material	
Housing	Polybutyleneterephthalate







- Fieldbus connection with I/O functionality, power supply 7/8", 5-pin
- Bus coupler
- Fieldbus protocol PROFIBUS DP



Version Bus coupler Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC -10% / +10% Electronics voltage tolerance Power consumption electronics 0.104 A 24 V DC Operating voltage, actuators Total current for actuators 4 A Protection class IP65 Number of solenoid coils max. 128 Number of valve positions max. 110 Undervoltage Diagnosis

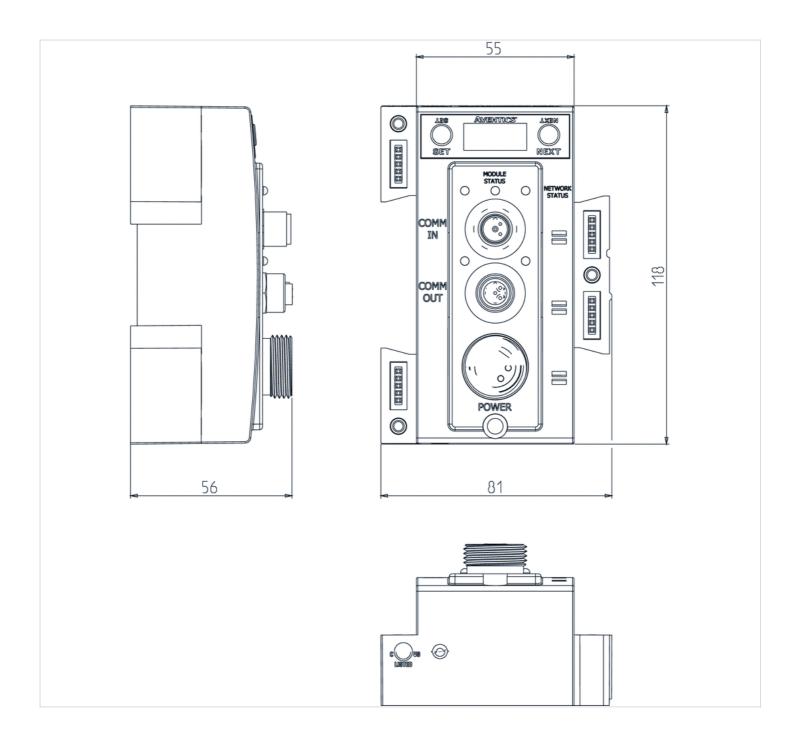
I/O module extension max. 16 Weight 0.227 kg

Technical data

Part No.	Fieldbus protocol	power supply
240-239	PROFIBUS DP	Plug (male), 7/8", 5-pin

Material	
Housing	Polybutyleneterephthalate







- Fieldbus connection with I/O functionality, power supply 7/8", 5-pin
- Bus coupler
- Fieldbus protocol Profinet



Version Bus coupler Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC -10% / +10% Electronics voltage tolerance Power consumption electronics 0.104 A 24 V DC Operating voltage, actuators Total current for actuators 4 A Protection class IP65 Number of solenoid coils max. 128 Number of valve positions max. 110 Undervoltage Diagnosis

16

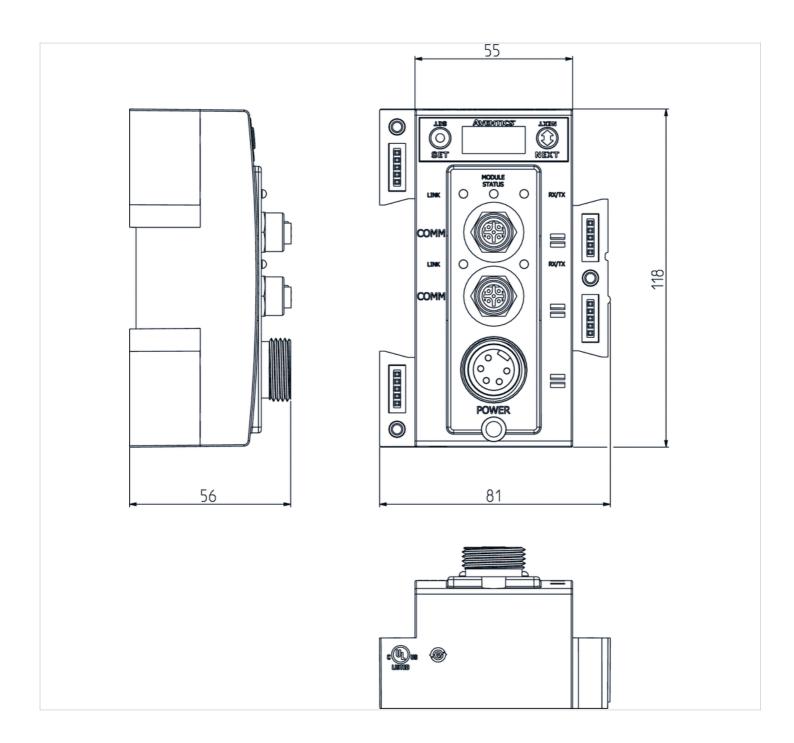
I/O module extension max. Weight 0.227 kg

Technical data

Part No.	Fieldbus protocol	power supply
240-240	Profinet	Plug (male), 7/8", 5-pin

Material	
Housing	Polybutyleneterephthalate







- Fieldbus connection with I/O functionality, power supply 7/8", 5-pin
- Bus coupler
- Fieldbus protocol POWERLINK



Version Bus coupler Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC -10% / +10% Electronics voltage tolerance Power consumption electronics 0.104 A 24 V DC Operating voltage, actuators Total current for actuators 4 A Protection class IP65 Number of solenoid coils max. 128 Number of valve positions max. 110 Undervoltage Diagnosis

16

0.227 kg

Technical data

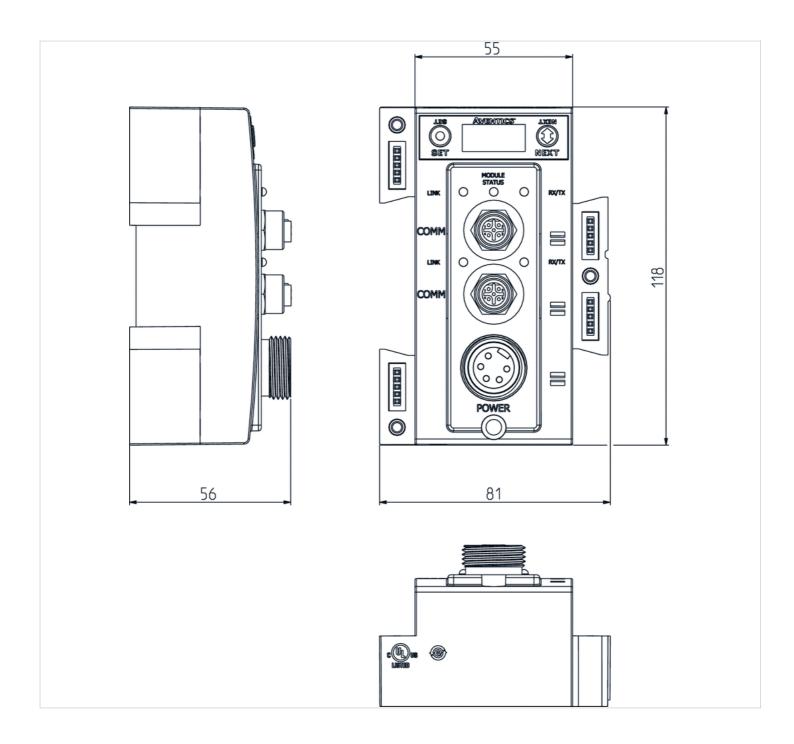
Part No.	Fieldbus protocol	power supply
240-309	POWERLINK	Plug (male), 7/8", 5-pin

I/O module extension max.

Weight

Material	
Housing	Polybutyleneterephthalate







- Fieldbus connection with I/O functionality, power supply 7/8", 4-pin
- Bus coupler
- Fieldbus protocol CANopen



Version Bus coupler Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC -10% / +10% Electronics voltage tolerance Power consumption electronics 0.11 A 24 V DC Operating voltage, actuators Total current for actuators 4 A Protection class IP65 32 Number of solenoid coils max. Number of valve positions max. 32 Diagnosis Undervoltage I/O module extension max. 16

0.252 kg

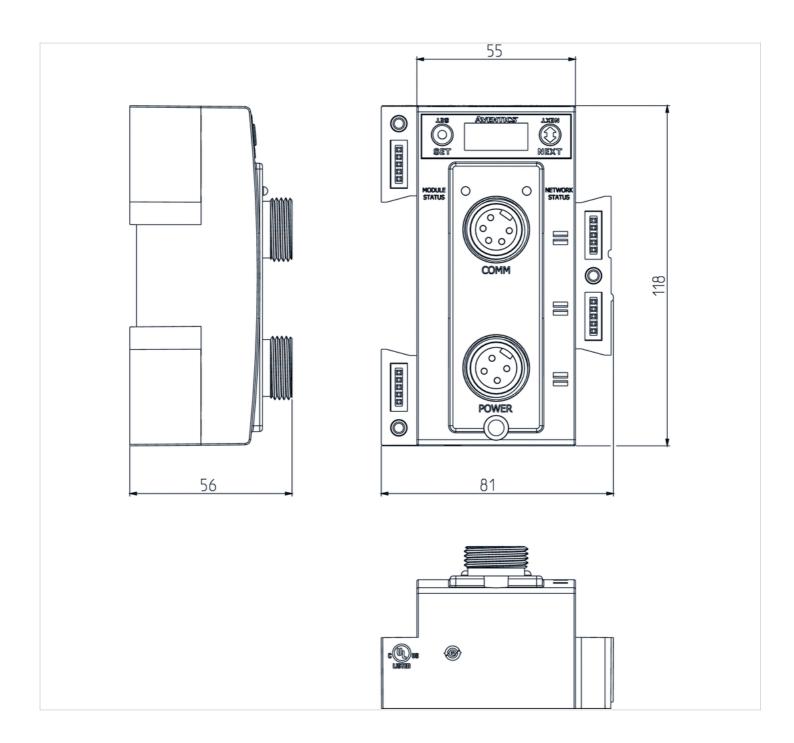
Technical data

Part No.	Fieldbus protocol	power supply
240-291	CANopen	Plug (male), 7/8", 4-pin

Weight

Material	
Housing	Polybutyleneterephthalate







- Fieldbus connection with I/O functionality, power supply 7/8", 4-pin
- Bus coupler
- Fieldbus protocol EtherNET/IP



Version Bus coupler Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC -10% / +10% Electronics voltage tolerance Power consumption electronics 0.104 A 24 V DC Operating voltage, actuators Total current for actuators 4 A Protection class IP65 Number of solenoid coils max. 128 Number of valve positions max. 110 Undervoltage Diagnosis

I/O module extension max. 16

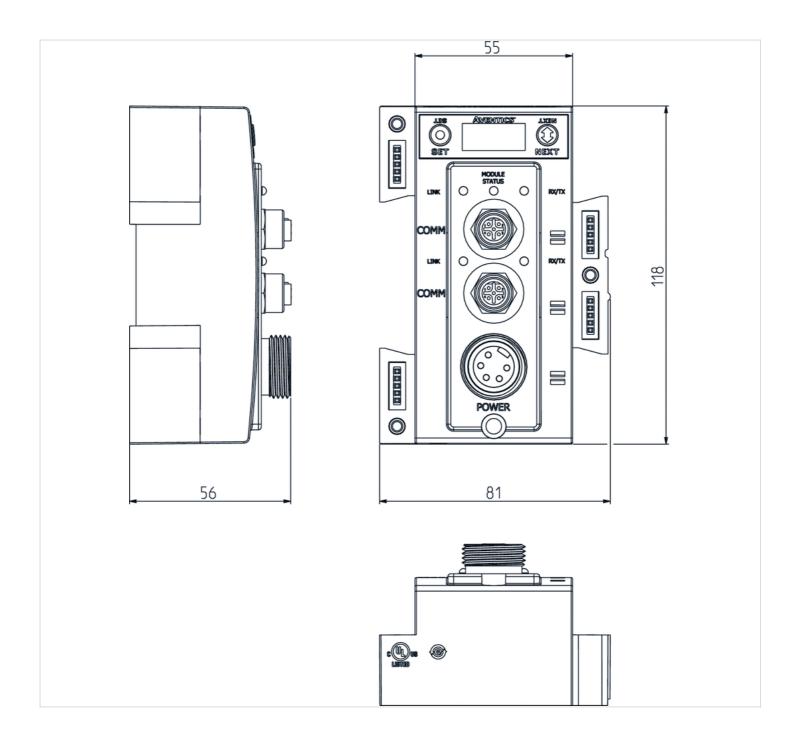
Weight 0.227 kg

Technical data

Part No.	Fieldbus protocol	power supply
240-325	EtherNET/IP	Plug (male), 7/8", 4-pin

Material	
Housing	Polybutyleneterephthalate







- Fieldbus connection with I/O functionality, power supply 7/8", 4-pin
- Bus coupler
- Fieldbus protocol EtherCAT



Version Bus coupler Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC -10% / +10% Electronics voltage tolerance Power consumption electronics 0.104 A 24 V DC Operating voltage, actuators Total current for actuators 4 A Protection class IP65 Number of solenoid coils max. 128 Number of valve positions max. 110 Undervoltage Diagnosis

16

0.227 kg

Technical data

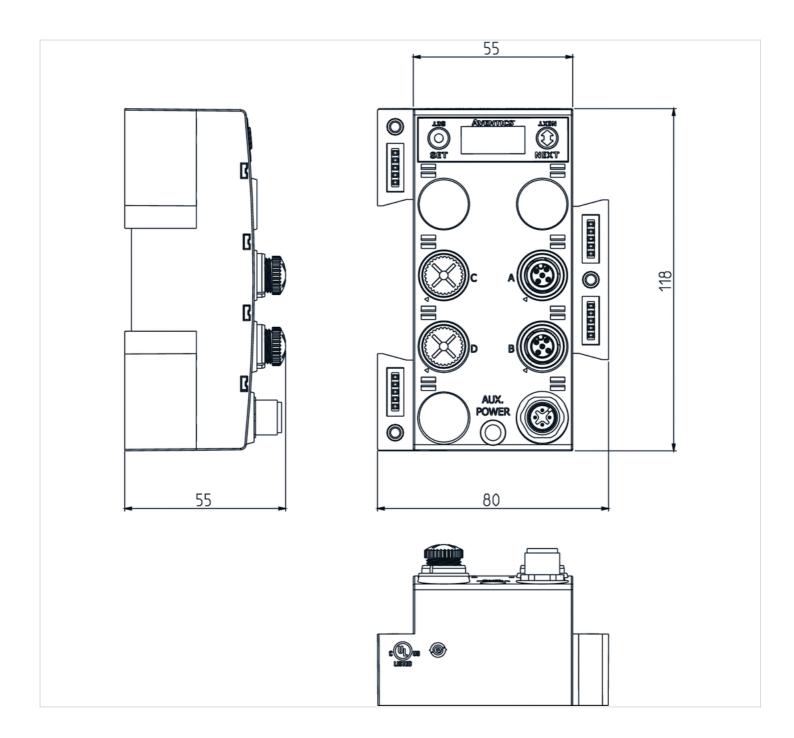
Part No.	Fieldbus protocol	power supply
240-310	EtherCAT	Plug (male), 7/8", 4-pin

I/O module extension max.

Weight

	Material	
H	Housing	Polybutyleneterephthalate







- Fieldbus connection with I/O functionality, power supply 7/8", 4-pin
- Bus coupler
- Fieldbus protocol EtherCAT



Bus coupler Version Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC Electronics voltage tolerance -10% / +10% Power consumption electronics 0.11 A 24 V DC Operating voltage, actuators Total current for actuators 4 A Protection class IP65 Diagnosis Undervoltage I/O module extension max. 16

0.269 kg

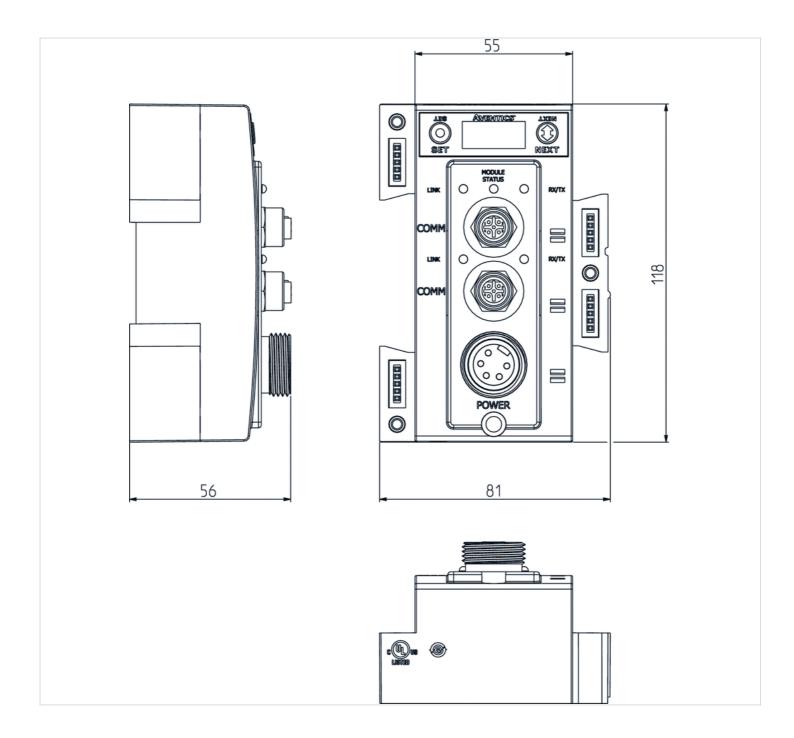
Technical data

Part No.	Fieldbus protocol	power supply
240-362	EtherCAT	Plug, 7/8", 4-pin

Weight

Material	
Housing	Polybutyleneterephthalate







End plate left

- Left end plate G3



Ambient temperature min./max. -10 ... 50 °C

Operational voltage electronics 24 V DC

Electronics voltage tolerance -10% / +10%

Total current for actuators 4 A

Protection class IP65

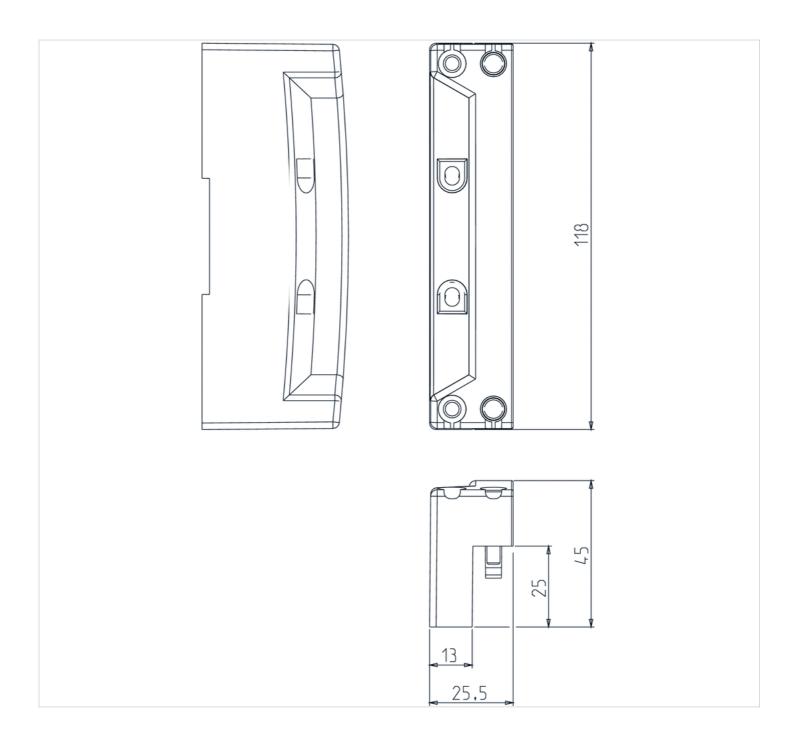
Weight 0.091 kg

Technical data

Part No.	power supply
240-184	4

Material	
Housing	polyethyleneterephthalate









Left end plate for Subbus G3



Ambient temperature min./max. -10 ... 50 °C

Operational voltage electronics 24 V DC

Electronics voltage tolerance -10% / +10%

Total current for actuators 4 A

Protection class IP65

I/O connection M12x1, 4-pin

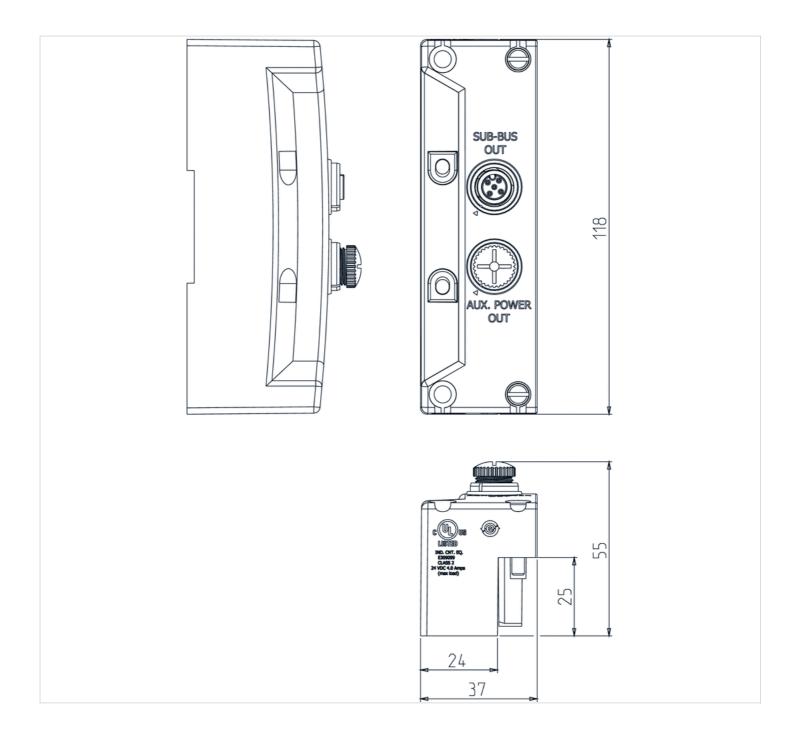
Weight 0.13 kg

Technical data

Part No.	power supply	I/O connection
240-183	4	M12x1, 4-pin

Material	
Housing	polyethyleneterephthalate









End plate right



Ambient temperature min./max. -10 ... 50 °C

Operational voltage electronics 24 V DC

Electronics voltage tolerance -10% / +10%

Total current for actuators 4 A

Protection class IP65

I/O connection M12x1, 4-pin

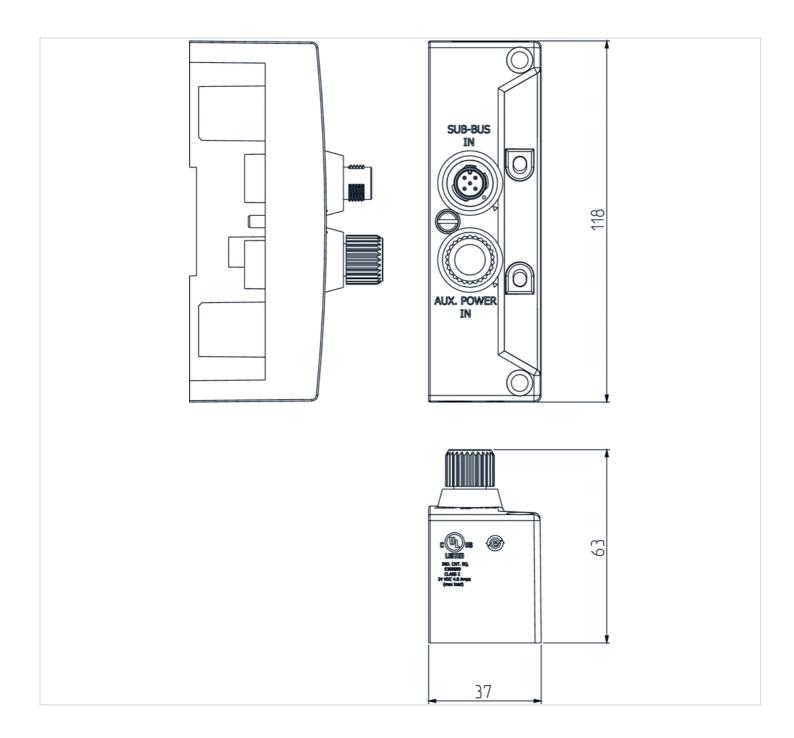
Weight 0.13 kg

Technical data

Part No.	power supply	I/O connection	
240-185	4	M12x1, 4-pin	

Material	
Housing	polyethyleneterephthalate







End plate right



Ambient temperature min./max. -10 ... 50 °C

Operational voltage electronics 24 V DC

Electronics voltage tolerance -10% / +10%

Total current for actuators 4 A

Protection class IP65

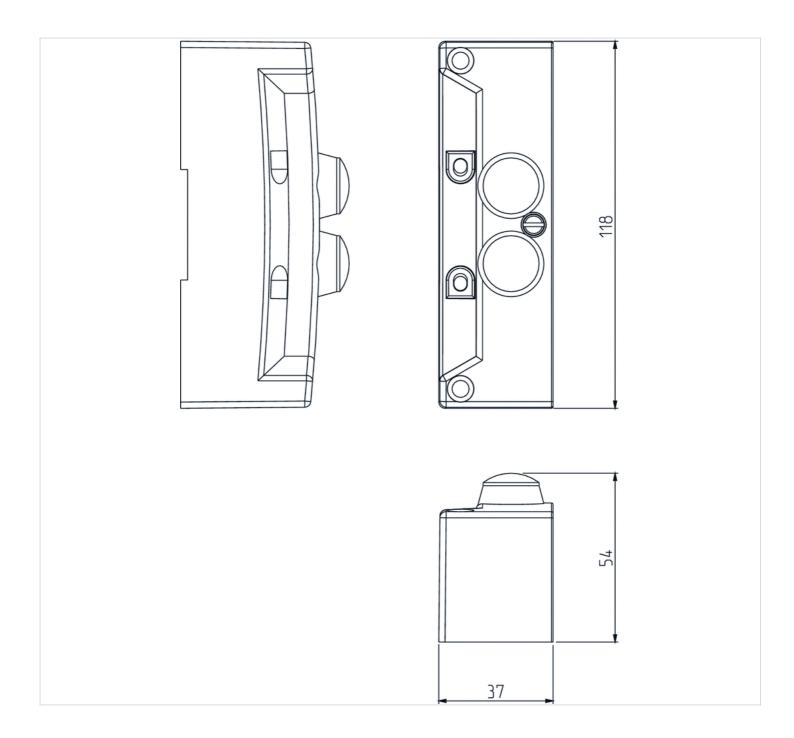
Weight 0.071 kg

Technical data

Part No.	power supply
240-255	4

Material	
Housing	polyethyleneterephthalate







Spring clamp element

- Series G3
- GPC



Ambient temperature min./max.

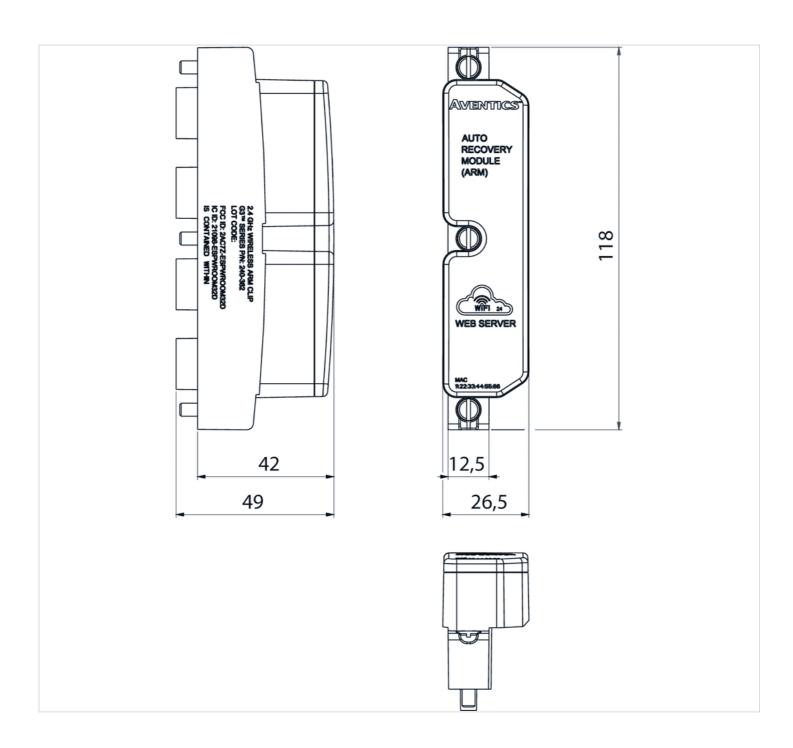
-10 ... 50 °C

Technical data

Part No.
240-383

Material	
Housing	Polybutyleneterephthalate







Spring clamp element

- Series G3
- GPC

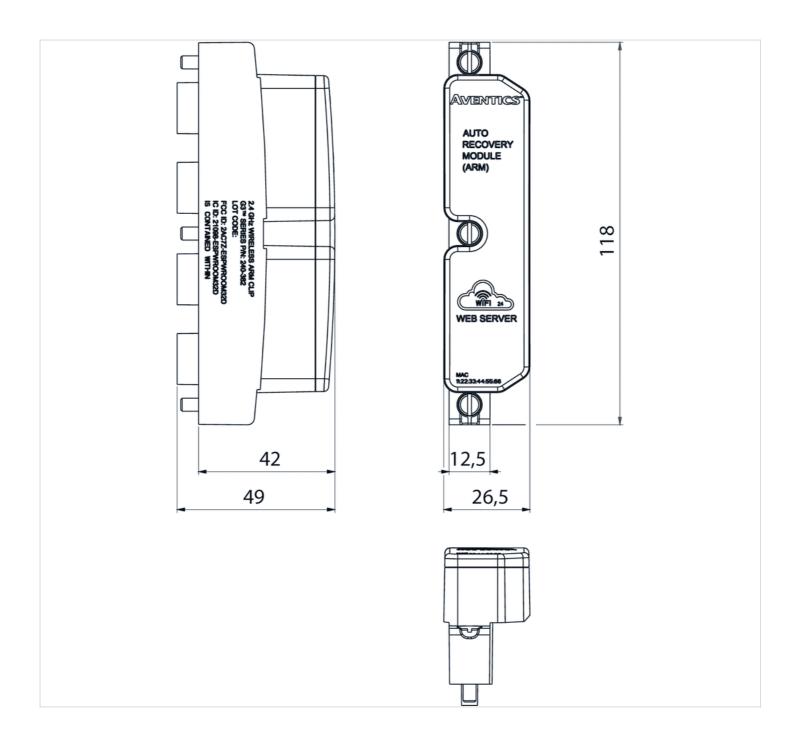


Ambient temperature min./max. -10 ... 50 °C

Technical data

Part No.
240-382







Distributor

- Valve driver, Series 500



Ambient temperature min./max. -10 ... 50 °C

Operational voltage electronics 24 V DC

Electronics voltage tolerance -10% / +10%

Total current for actuators 4 A

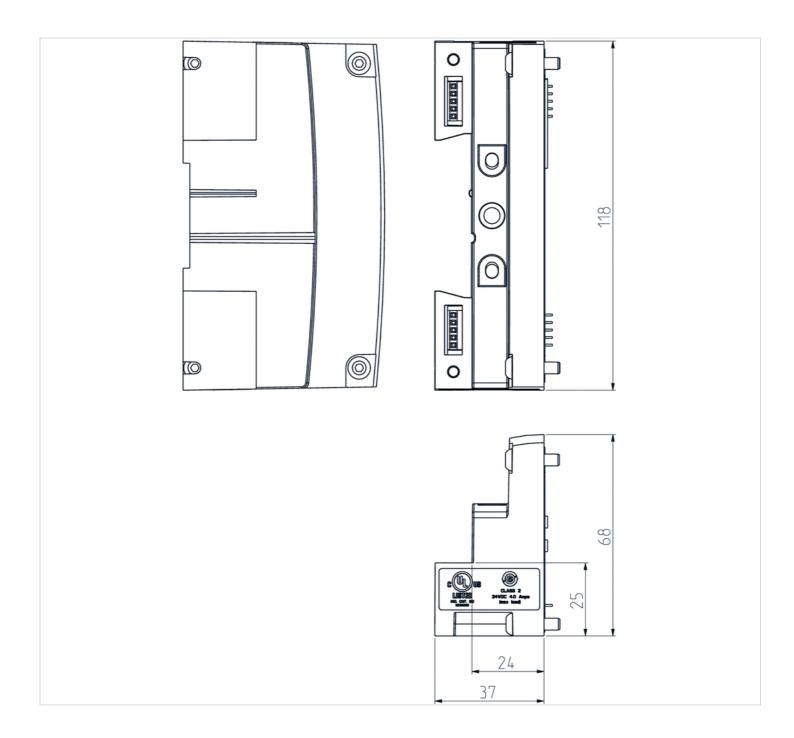
Protection class IP65

Technical data

Part No.	power supply
P599AE508827001	4

Material	
Housing	polyethyleneterephthalate







Distributor

- Power supply plug 7/8", 4-pin



Ambient temperature min./max. -10 ... 50 °C 24 V DC Operational voltage electronics Electronics voltage tolerance -10% / +10% Power consumption electronics 0.03 A 24 V DC Operating voltage, actuators Total current for actuators 4 A Protection class IP65 32 Number of valve positions max.

Diagnosis Undervoltage

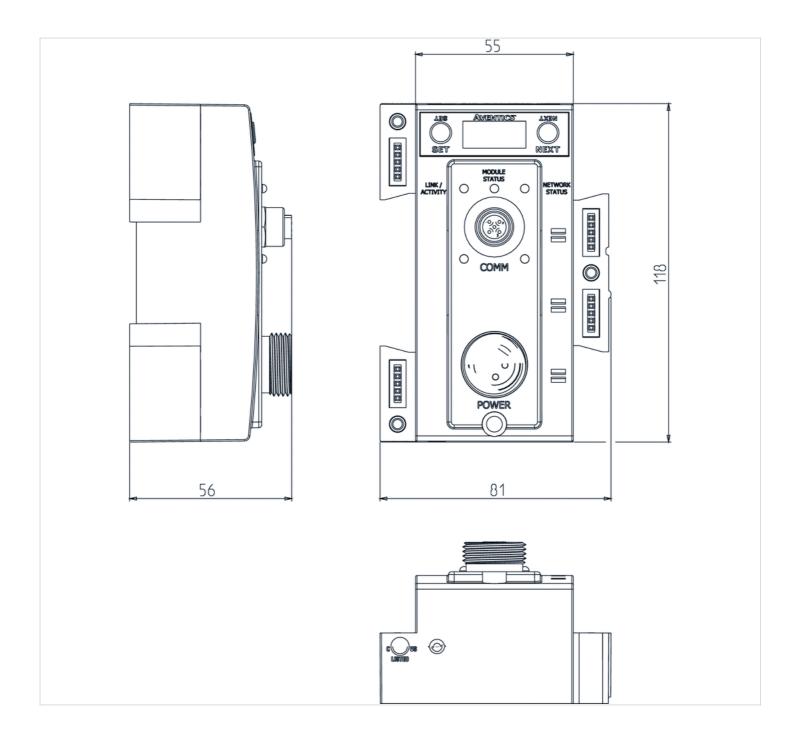
I/O module extension max. 15
Weight 0.235 kg

Technical data

Part No.	power supply
240-241	Plug, 7/8", 4-pin

Material	
Housing	polyethyleneterephthalate







I/O modules, Series G3

- Screw terminal block
- I/O module version



Version I/O module version Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC Electronics voltage tolerance -10% / +10% 0.05 A Power consumption electronics Power supply for actuators 24 V DC 4 A Total current for actuators Protection class IP65 Total current of sensors max. 1,2 A Diagnosis Short circuit Weight 0.274 kg

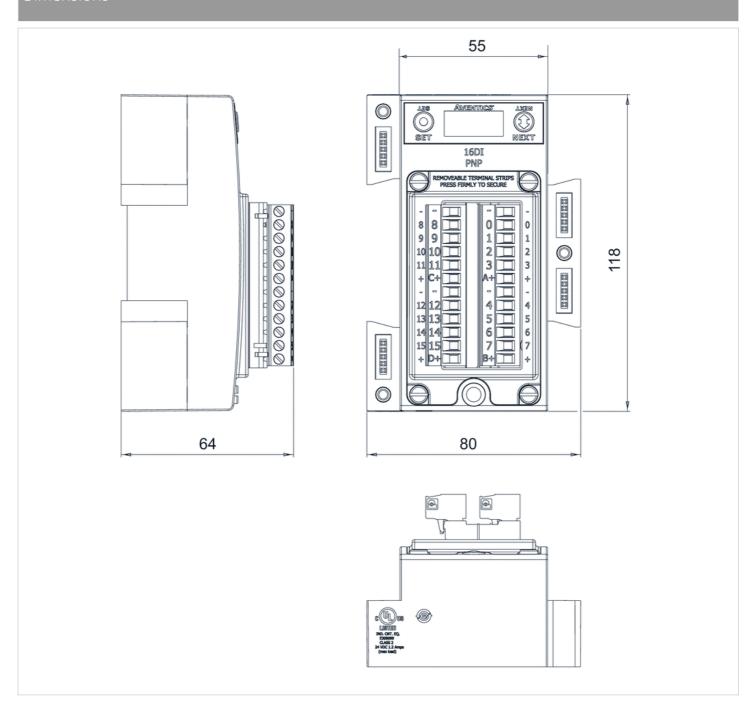
Technical data

Part No.	Number of inputs	Number of outputs	I/O module version
240-203	16	-	digital inputs PNP
240-204	16	-	digital inputs NPN
240-316	8	-	digital inputs PNP
240-330	-	16	digital inputs NPN

Material	
Housing	polyethyleneterephthalate









I/O modules, Series G3

- digital inputs PNP, Socket (female), M8x1
- I/O module version



Version I/O module version -10 ... 50 °C Ambient temperature min./max. Operational voltage electronics 24 V DC Electronics voltage tolerance -10% / +10% 55 A Power consumption electronics Max. current per channel 0.15 A 24 V DC Power supply for actuators Total current for actuators 4 A Protection class IP65 Total current of sensors max. 1,2 A Diagnosis Short circuit

0.274 kg

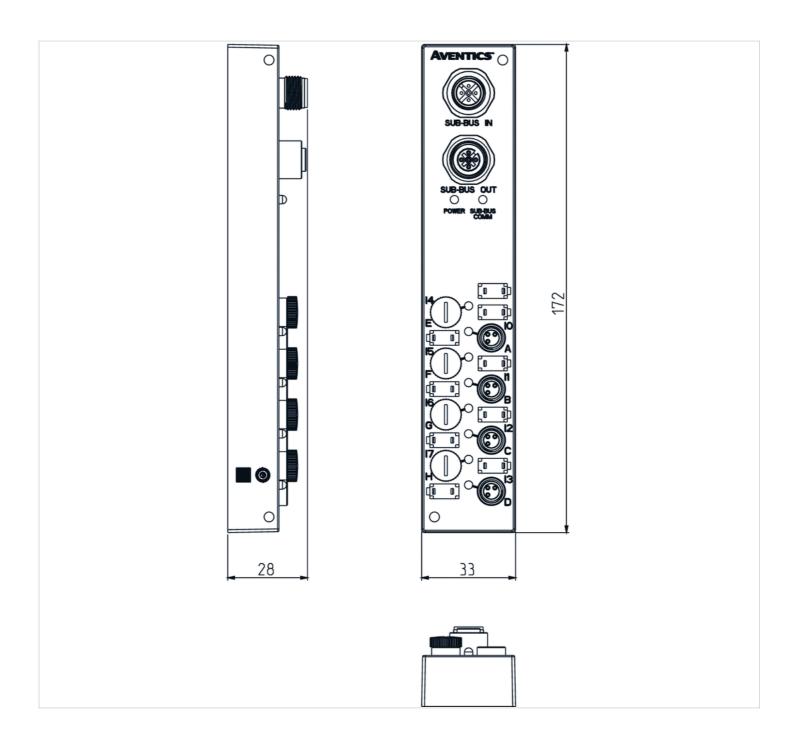
Technical data

Part No.	Number of inputs	I/O module version
240-379	8	digital inputs PNP

Weight

Material	
Housing	polyethyleneterephthalate







I/O modules, Series G3

- Plug, M23x1, 19-pin, Screw terminal block
- A-design
- I/O module version



I/O module version Version Ambient temperature min./max. -10 ... 50 °C Power consumption electronics 0.05 A Max. current per channel 0.3 A Power supply for actuators 24 V DC 4 A Total current for actuators Protection class IP65 Total current of sensors max. 1,2 A Diagnosis Short circuit Weight 0.274 kg

Technical data

Part No.	Number of inputs	I/O module version
240-323	16	digital inputs PNP

Material	
Housing	polyethyleneterephthalate



I/O modules, Series G3

- Socket, M12x1
- A-design
- I/O module version



I/O module version Version Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC Electronics voltage tolerance -10% / +10% Max. current per channel 0.15 A 24 V DC Power supply for actuators Total current for actuators 4 A Protection class IP65 Total current of sensors max. 1,2 A Diagnosis Short circuit I/O connection M12x1, 4-pin Weight See table below

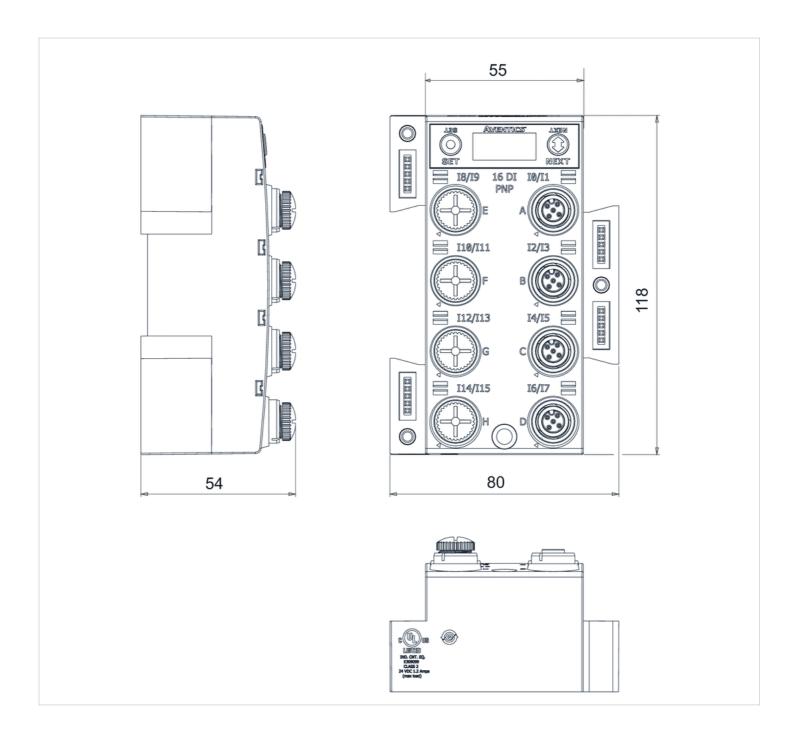
Technical data

Part No.	Туре	Number of inputs	Number of outputs
240-205	16DI8M12 digital inputs PNP	16	-
240-206	8DI8M8 digital inputs PNP	8	-
240-207	16DO8M12 digital outputs PNP	-	16
240-208	8DO8M12 digital outputs PNP	-	8
240-209	16DI8M12 digital inputs NPN	16	-
240-210	8DI8M12 digital inputs NPN	8	-
240-211	8DO8M12 digital inputs/outputs PNP	8	8
240-300	8DO8M12	-	8

Part No.	I/O module version	I/O connection	Power consumption electronics	Weight
240-205	digital inputs PNP	M12x1, 4-pin	0.05 A	0.274 kg
240-206	digital inputs PNP	M12x1, 4-pin	0.05 A	0.274 kg
240-207	Digital outputs	M12x1, 4-pin	0.11 A	0.274 kg
240-208	digital outputs PNP	M12x1, 4-pin	0.09 A	0.274 kg
240-209	digital inputs NPN	M12x1, 4-pin	0.05 A	0.274 kg
240-210	digital inputs NPN	M12x1, 4-pin	0.05 A	0.274 kg
240-211	digital inputs/outputs PNP	M12x1, 4-pin	0.1 A	0.274 kg
240-300	Digital outputs	M12x1, 4-pin	0.09 A	0.264 kg

Material	
Housing	polyethyleneterephthalate







I/O modules, Series G3

- Socket, M12x1
- A-design



Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC Electronics voltage tolerance -10% / +10% 24 V DC Power supply for actuators Total current for actuators 4 A Protection class IP65 Diagnosis Short circuit I/O connection M12x1, 4-pin Weight See table below

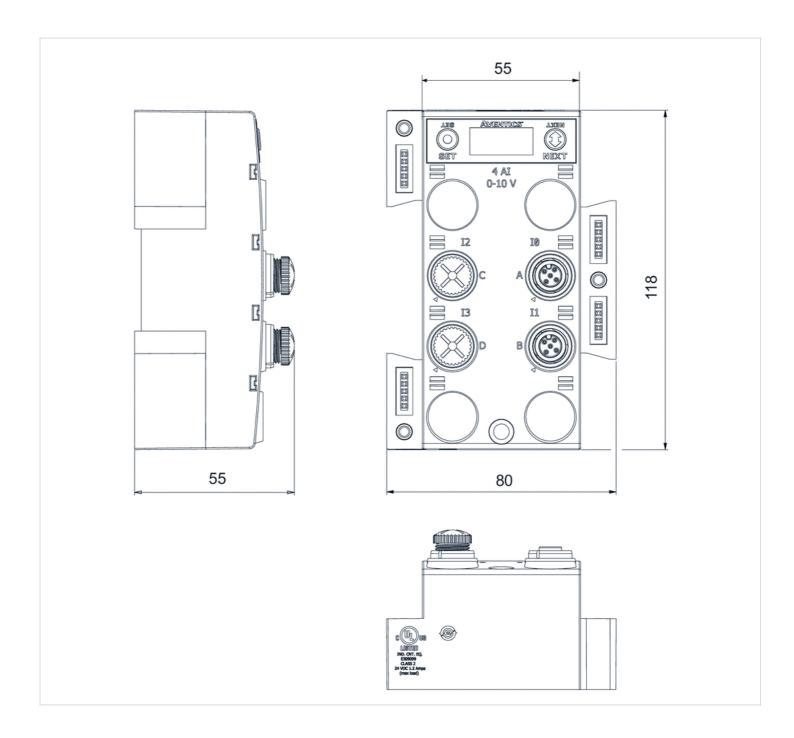
Technical data

Part No.	Туре	Number of inputs	Number of outputs	Analog inputs	Analog outputs	I/O module version
240-212	4AI4M12-E	4	-	0 10 V	-	Analog inputs
240-213	2AIAO8M12	2	2	0 10 V	0 10 V	analog inputs/outputs
240-214	4AI4M12-E	4	-	4 20 mA	-	Analog inputs
240-215	2AIAO4M12	2	2	4 20 mA	4 20 mA	analog inputs/outputs
240-307	2AIAO8M12	2	2	0 10 V	0 10 V	analog inputs/outputs
240-363	-	4	4	-	-	analog inputs/outputs

Part No.	I/O connection	Power consumption electronics	Total current of the power supply for the external sensors	Weight
240-212	M12x1, 4-pin	0.08 A	1,2 A	0.244 kg
240-213	M12x1, 4-pin	0.09 A	1,2 A	0.244 kg
240-214	M12x1, 4-pin	0.08 A	1,2 A	0.244 kg
240-215	M12x1, 4-pin	0.09 A	1,2 A	0.244 kg
240-307	M12x1, 4-pin	0.08 A	4 A	0.264 kg
240-363	M12x1, 4-pin	0.08 A	8 A	0.247 kg

Material	
Housing	polyethyleneterephthalate







Series G3

- A-design
- I/O module version



Version I/O module version Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC Electronics voltage tolerance -10% / +10% 0.07 A Power consumption electronics Power supply for actuators 24 V DC 4 A Total current for actuators Protection class IP65

Total current of sensors max. 1,2 A

Diagnosis Overvo

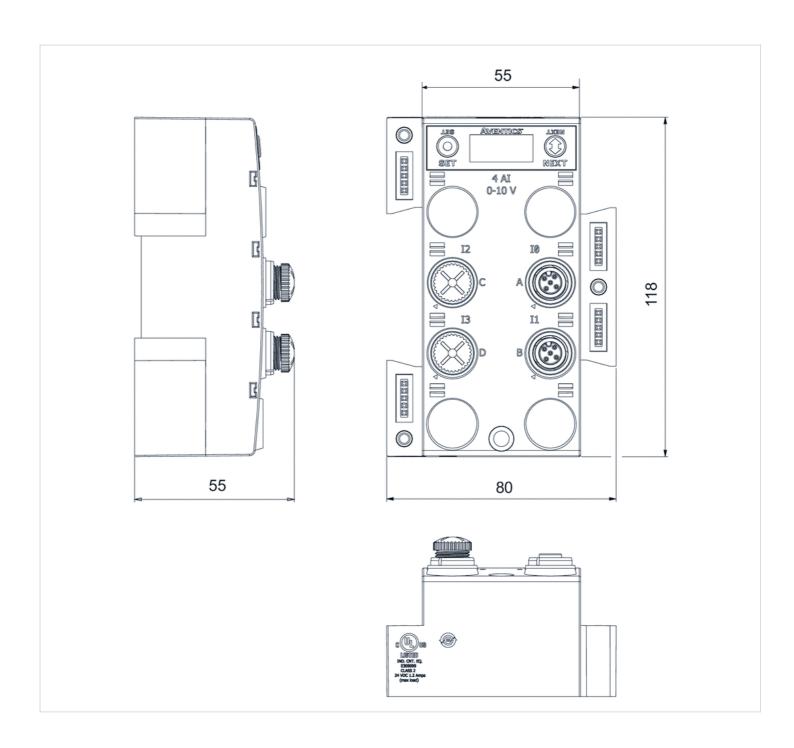
Overvoltage Undervoltage

Technical data

Part No.	Туре	I/O module version
240-311	Socket, M12x1	Analog inputs

Material	
Housing	polyethyleneterephthalate







I/O modules, Series G3

- digital inputs PNP, Socket (female), M8x1
- I/O module version



Version I/O module version -10 ... 50 °C Ambient temperature min./max. Power consumption electronics 55 A Max. current per channel 0.15 A 24 V DC Power supply for actuators Total current for actuators 4 A IP65 Protection class Total current of sensors max. 1,2 A Diagnosis Short circuit

0.274 kg

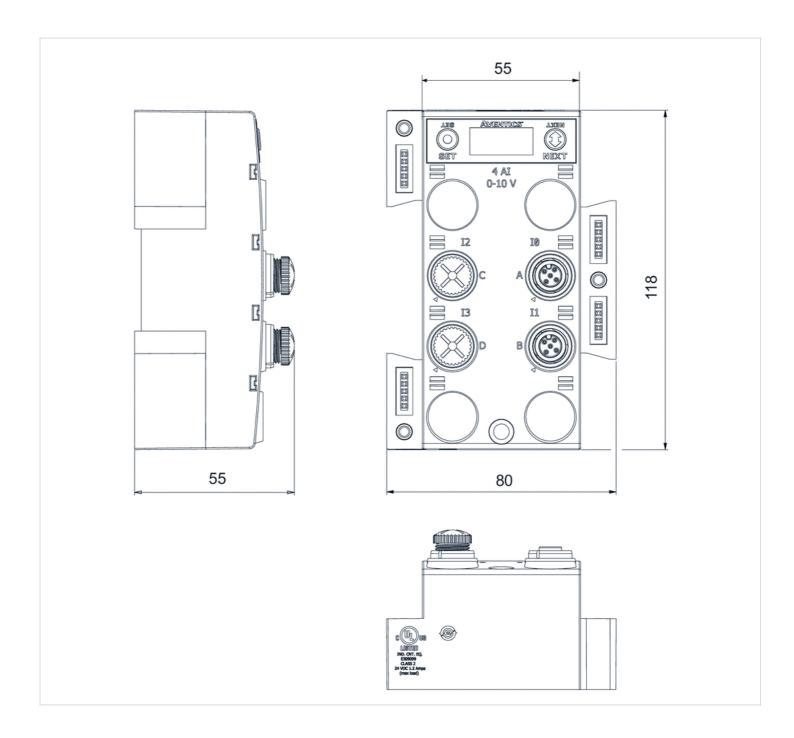
Technical data

Part No.	Number of inputs
240-326	8

Weight

Material	
Housing	Polybutyleneterephthalate







Bus coupler, Series 580

- CANopen, Central fieldbus connection without I/O function, Power supply plug M12x1, 4-pin
- Bus coupler
- Fieldbus protocol CANopen



Version Bus coupler Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC -10% / +10% Electronics voltage tolerance Power consumption electronics 0.1 A 24 V DC Operating voltage, actuators Total current for actuators 4 A Protection class IP65 32 Number of solenoid coils max. Number of valve positions max.

Diagnosis Short circuit Overvoltage

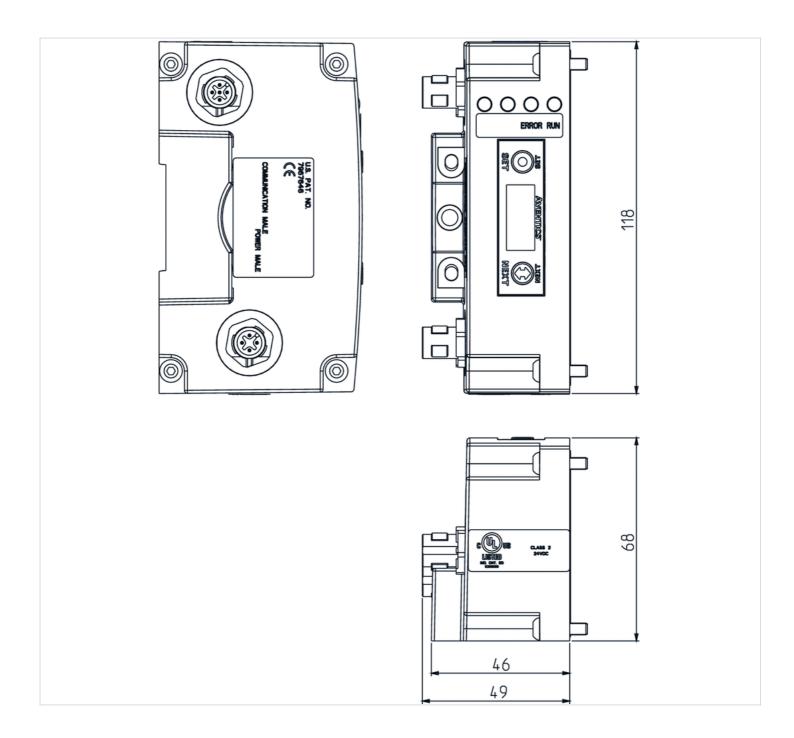
Weight 0.32 kg

Technical data

Part No.	Fieldbus protocol	power supply
P580AECO1010A00	CANopen	Plug (male), M12, 4-pin, A-coded

Material	
Housing	Die-cast aluminum







Series 580

- Central fieldbus connection without I/O function
- Fieldbus protocol DeviceNet



Ambient temperature min./max. -10 ... 50 °C 24 V DC Operational voltage electronics Electronics voltage tolerance -10% / +10% Power consumption electronics 0.1 A Operating voltage, actuators 24 V DC Total current for actuators 4 A IP65 Protection class Number of solenoid coils max. 32 Number of valve positions max. 32

Diagnosis Short circuit Overvoltage

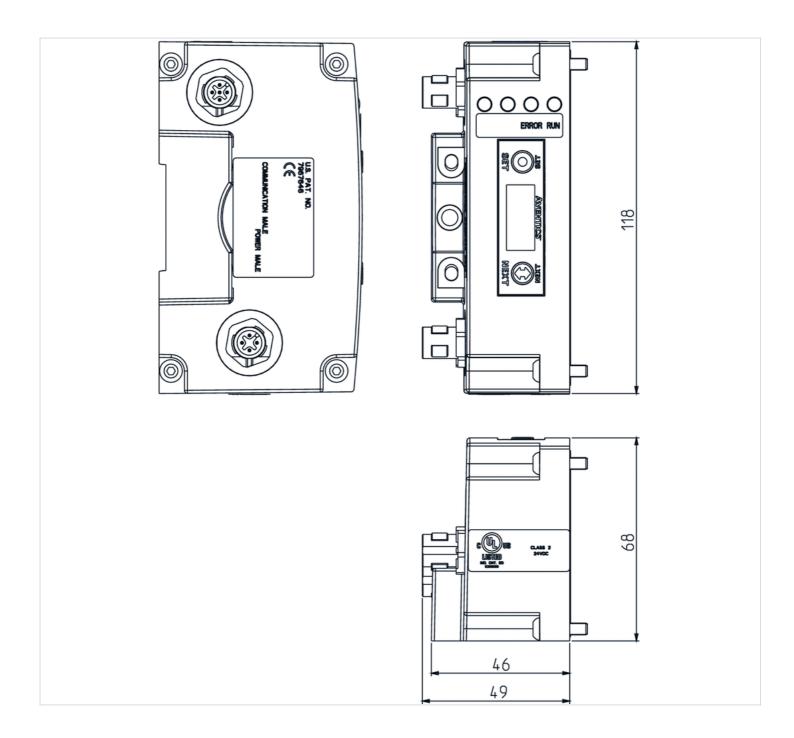
Weight 0.32 kg

Technical data

Part No.	Fieldbus protocol	power supply
P580AEDN1010A00	DeviceNet	Plug (male), M12, 4-pin, A-coded

Material	
Housing	Die-cast aluminum







Series 580

- Central fieldbus connection without I/O function
- Fieldbus protocol EtherCAT



Ambient temperature min./max. -10 ... 50 °C 24 V DC Operational voltage electronics Electronics voltage tolerance -10% / +10% Power consumption electronics 0.11 A 24 V DC Operating voltage, actuators Total current for actuators 4 A IP65 Protection class Number of solenoid coils max. 128 Number of valve positions max. 110

Diagnosis Short circuit Overvoltage

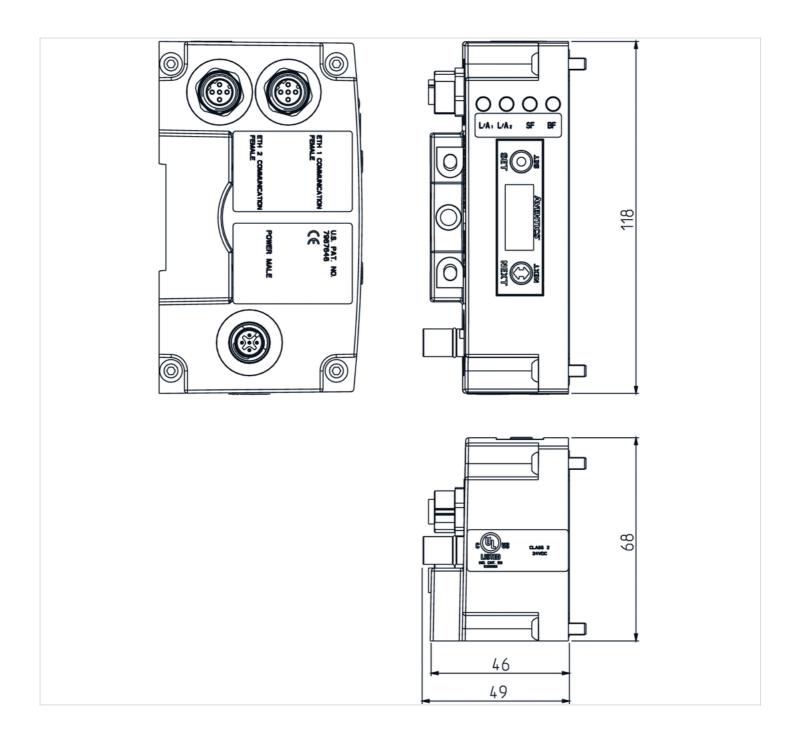
Weight 0.32 kg

Technical data

Part No.	Fieldbus protocol	power supply
P580AEEC1010A00	EtherCAT	Plug (male), M12, 5-pin, A-coded

Material	
Housing	Die-cast aluminum







Series 580

- Central fieldbus connection without I/O function
- Fieldbus protocol Ethernet



Ambient temperature min./max. -10 ... 50 °C 24 V DC Operational voltage electronics Electronics voltage tolerance -10% / +10% Power consumption electronics 0.9 A 24 V DC Operating voltage, actuators Total current for actuators 4 A IP65 Protection class Number of solenoid coils max. 128 Number of valve positions max. 110

Diagnosis Short circuit Overvoltage

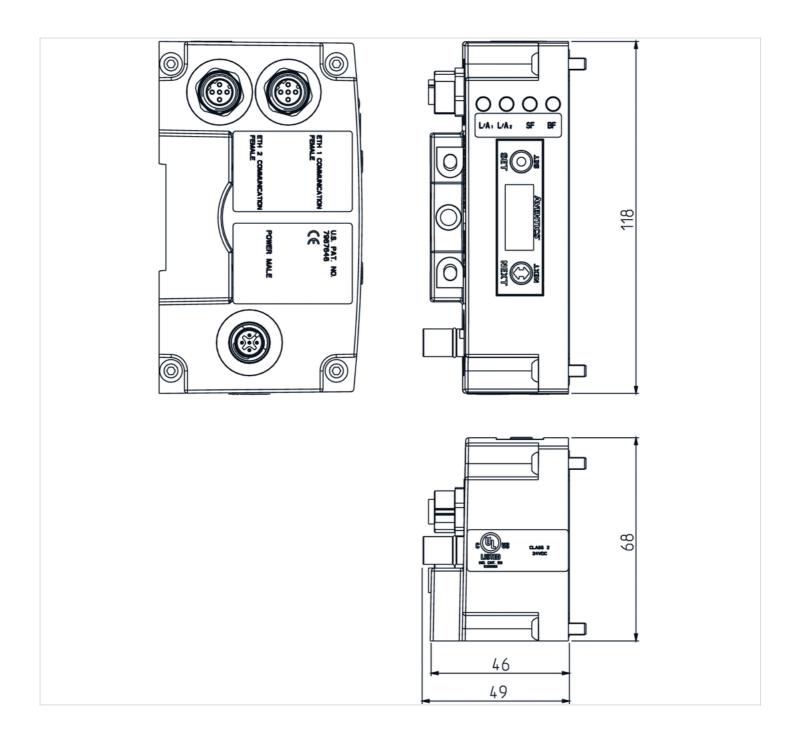
Weight 0.337 kg

Technical data

Part No.	Fieldbus protocol	power supply
P580AEED1010A00	Ethernet	Plug (male), M12, 4-pin, A-coded

Material	
Housing	Die-cast aluminum







Series 580

- Central fieldbus connection without I/O function
- Fieldbus protocol POWERLINK



Ambient temperature min./max. -10 ... 50 °C 24 V DC Operational voltage electronics Electronics voltage tolerance -10% / +10% Power consumption electronics 0.11 A 24 V DC Operating voltage, actuators Total current for actuators 4 A IP65 Protection class Number of solenoid coils max. 128 Number of valve positions max. 110

Diagnosis Short circuit Overvoltage

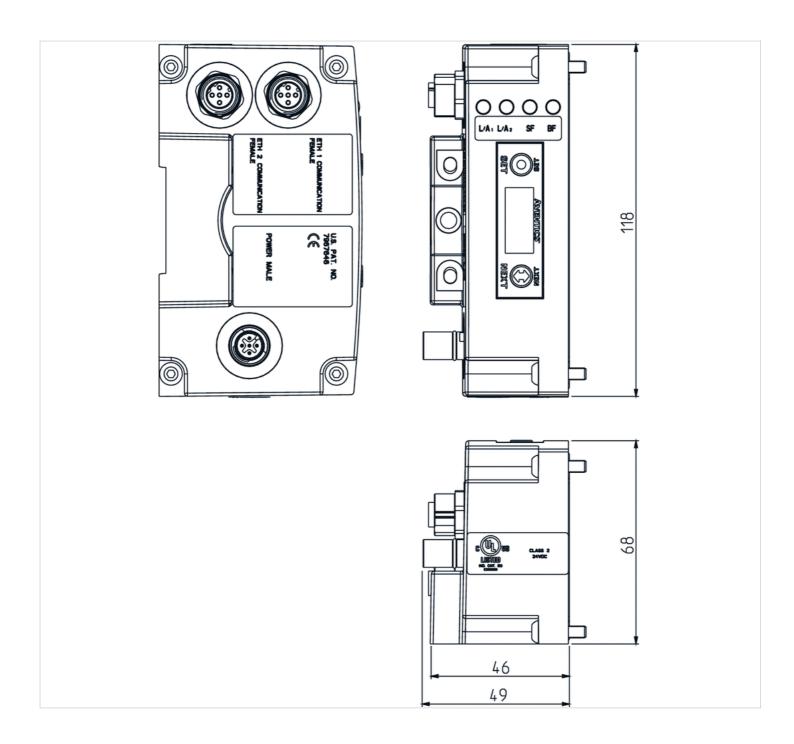
Weight 0.328 kg

Technical data

Part No.	Fieldbus protocol	power supply
P580AEPL1010A00	POWERLINK	Plug (male), M12, 4-pin, A-coded

Material	
Housing	Die-cast aluminum







Series 580

- Central fieldbus connection without I/O function, Power supply plug M12x1, 5-pin, class B
- Fieldbus protocol PROFIBUS DP



-10 ... 50 °C Ambient temperature min./max. 24 V DC Operational voltage electronics Electronics voltage tolerance -10% / +10% Power consumption electronics 0.08 A 24 V DC Operating voltage, actuators Total current for actuators 4 A IP65 Protection class Number of solenoid coils max. 128 Number of valve positions max. 110

Diagnosis Short circuit Overvoltage

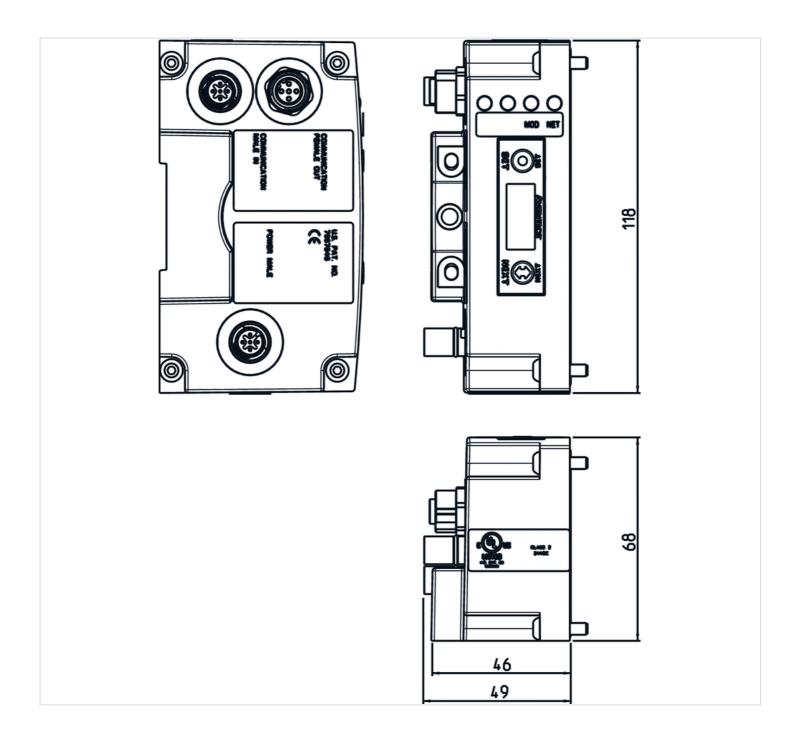
Weight 0.326 kg

Technical data

Part No.	Fieldbus protocol	power supply
P580AEPT1010A00	PROFIBUS DP	Plug (male), M12, 5-pin, A-coded

Material	
Housing	Die-cast aluminum







Series 580

- Central fieldbus connection without I/O function
- Fieldbus protocol Profinet



Ambient temperature min./max. -10 ... 50 °C 24 V DC Operational voltage electronics Electronics voltage tolerance -10% / +10% Power consumption electronics 0.11 A 24 V DC Operating voltage, actuators Total current for actuators 4 A IP65 Protection class Number of solenoid coils max. 128 Number of valve positions max. 110

Diagnosis Short circuit Overvoltage

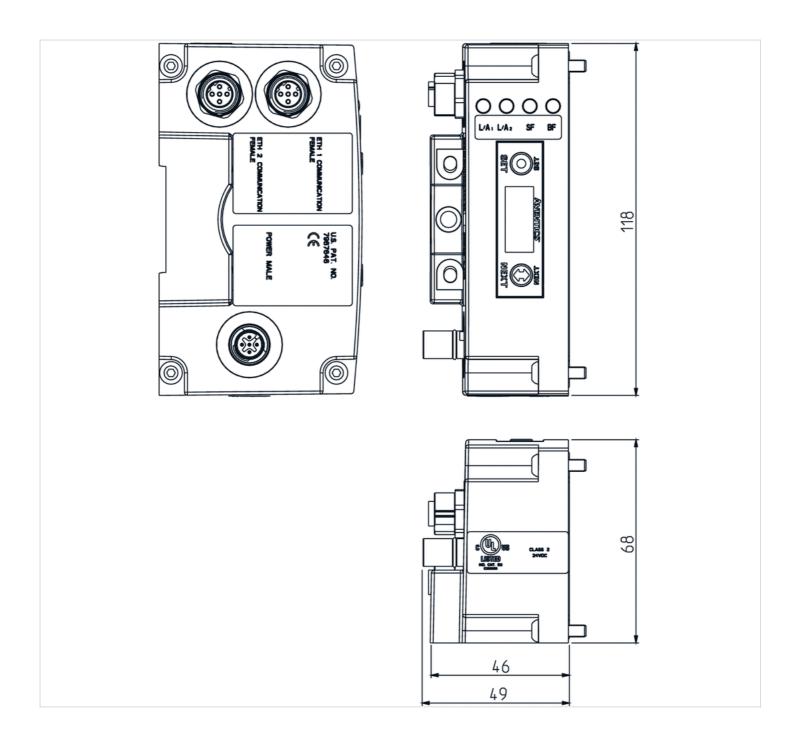
Weight 0.335 kg

Technical data

Part No.	Fieldbus protocol	power supply
P580AEPN1010A00	Profinet	Plug (male), M12, 5-pin, A-coded

Material	
Housing	Die-cast aluminum







Bus coupler, Series 580

- Central fieldbus connection without I/O function, Power supply plug M12x1, 5-pin
- Bus coupler
- Fieldbus protocol Profinet



Version Bus coupler Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC -10% / +10% Electronics voltage tolerance Power consumption electronics 0.3 A 24 V DC Operating voltage, actuators Total current for actuators 4 A Protection class IP65 Number of valve positions max. 43

Diagnosis Short circuit Overvoltage

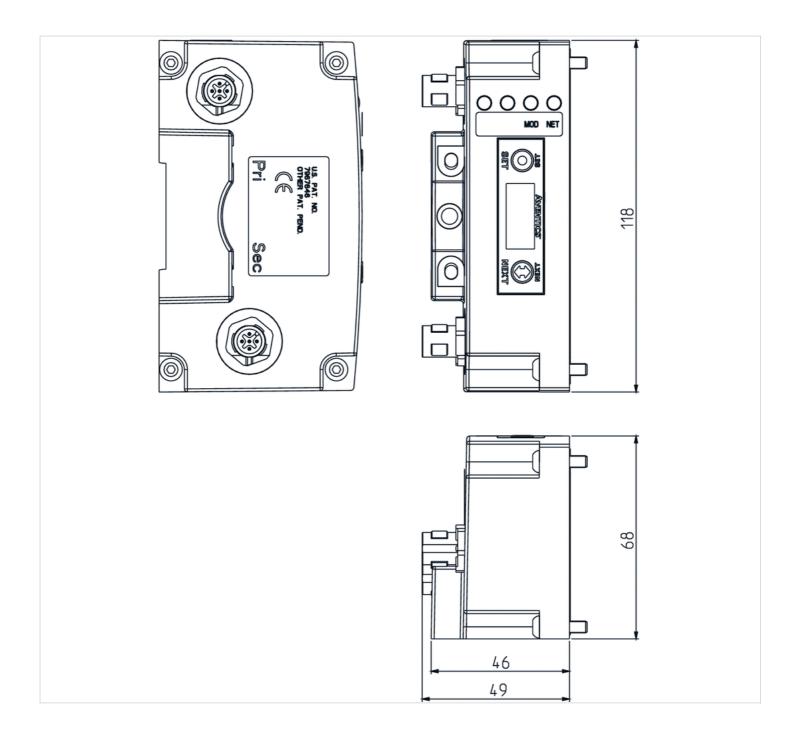
Weight 0.32 kg

Technical data

Part No.	Fieldbus protocol	power supply
P580AECH2010A00	Profinet	Plug, M12x1, 5-pin, A-coded

Material	
Housing	Die-cast aluminum







Series 580

- Central fieldbus connection without I/O function, Power supply plug M12x1, 4-pin
- Bus coupler
- Fieldbus protocol IO-Link



Version Bus coupler Ambient temperature min./max. -10 ... 50 °C Operational voltage electronics 24 V DC -10% / +10% Electronics voltage tolerance Power consumption electronics 0.04 A 24 V DC Operating voltage, actuators Total current for actuators 4 A Protection class IP65 32 Number of solenoid coils max. Number of valve positions max. 32

Diagnosis

Short circuit Overvoltage

I/O connection

M12x1, 5-pin, A-coded

Weight

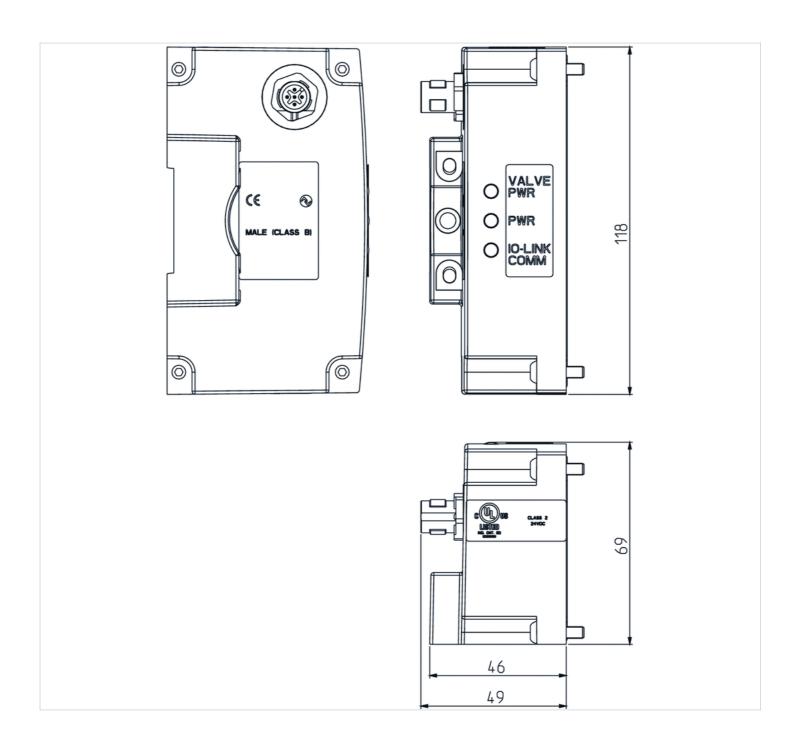
See table below

Technical data

Part No.	Fieldbus protocol	I/O connection	Weight
P580AELM1010A00	IO-Link	M12x1, 5-pin, A-coded	0.298 kg
P580AELM2010A00	IO-Link	M12x1, 5-pin, A-coded	0.303 kg

Material	
Housing	Die-cast aluminum









Stop plate according to ISO 15407-2 to exchange valve, series 503



Working pressure min./max. -0.95 ... 10 bar
Ambient temperature min./max. -10 ... 50 °C
Medium temperature min./max. -10 ... 50 °C
Medium Compressed air

Number of valve positions max.

Weight See table below

Technical data

Part No.	Туре	Scope of delivery	Weight
R503AY426707001	-	Sandwich plate, sealing kit, mounting screws	0.237 kg
R503AY426707003	lockable	Sandwich plate, sealing kit, mounting screws	0.352 kg

Delivery includes sealing kit and 1x mounting screw

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

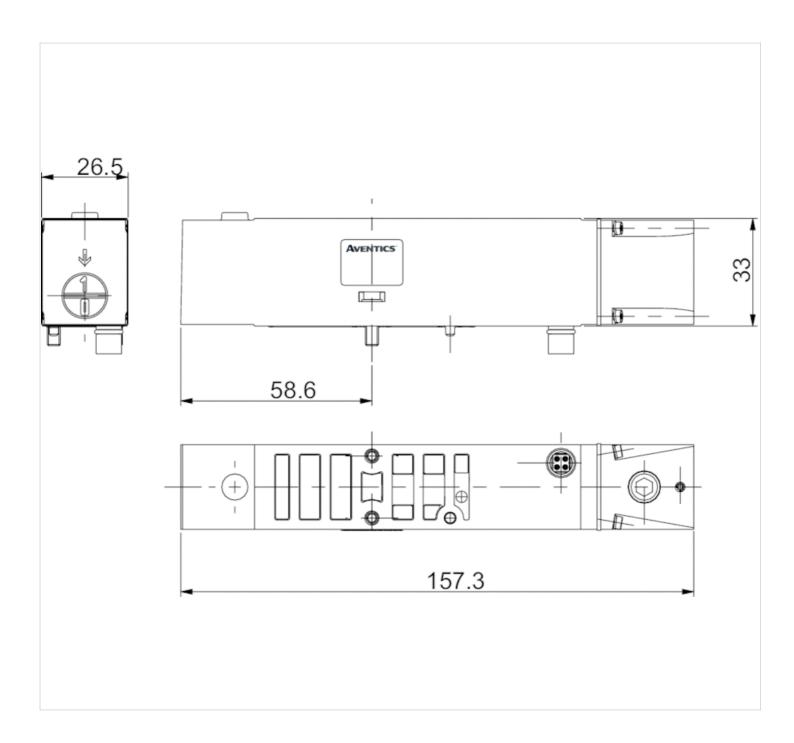
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber
Screws	Stainless steel









Stop plate to exchange valve, series 503



Working pressure min./max. -0.95 ... 10 bar
Ambient temperature min./max. -10 ... 50 °C
Medium temperature min./max. -10 ... 50 °C
Medium Compressed air

Number of valve positions max. 1
Protection class IP65
Weight 0.237 kg

Technical data

Part No.	Scope of delivery
R503AY426707002	Sandwich plate, sealing kit, mounting screws

Delivery includes sealing kit and 1x mounting screw

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

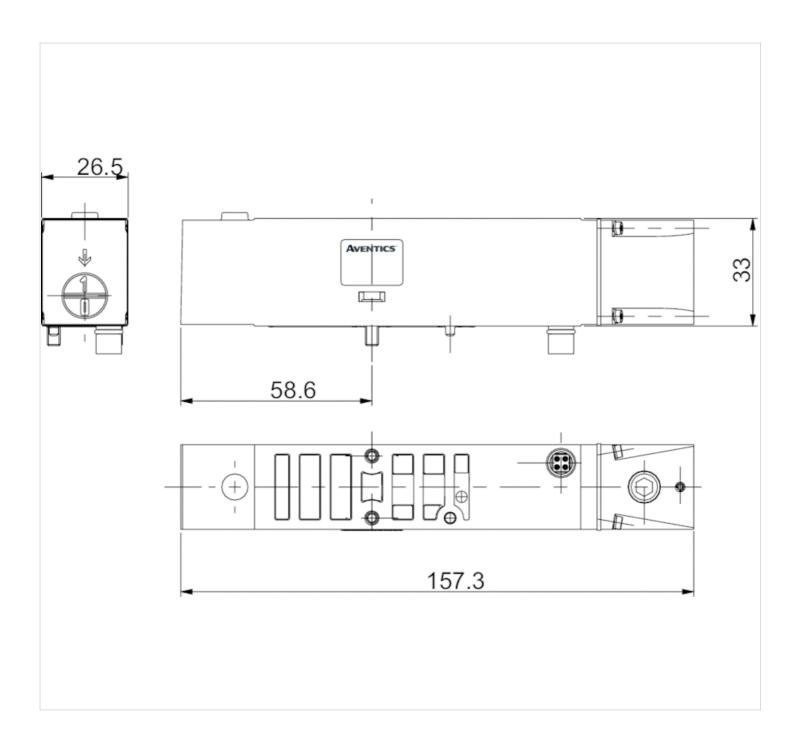
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber
Screws	Stainless steel







Blanking plate, series 503



Working pressure min./max.
-0.95 ... 10 bar

Ambient temperature min./max.
-10 ... 50 °C

Medium temperature min./max.
-10 ... 50 °C

Compressed air

Number of valve positions max.

Protection class

IP65

Weight

0.084 kg

Technical data

Part No.	Scope of delivery
P503AB428359001	Stop plate, sealing kit, mounting screws

Delivery includes sealing kit and 1x mounting screw

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

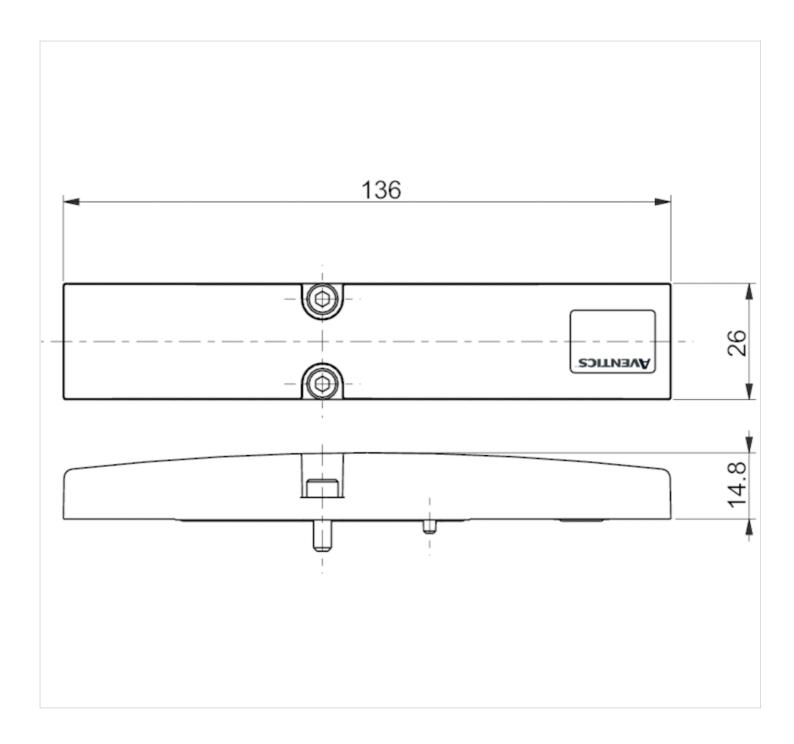
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber
Screws	galvanized steel







Blanking plate



Working pressure min./max.
-0.95 ... 10 bar
Ambient temperature min./max.
-10 ... 50 °C
Medium temperature min./max.
-10 ... 50 °C
Compressed air
Number of valve positions max.
1
Protection class
UP65
Weight
0.248 kg

Technical data

Part No.	Scope of delivery
R503AS425575001	Sandwich plate, sealing kit, mounting screws

Delivery includes sealing kit and 1x mounting screw

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

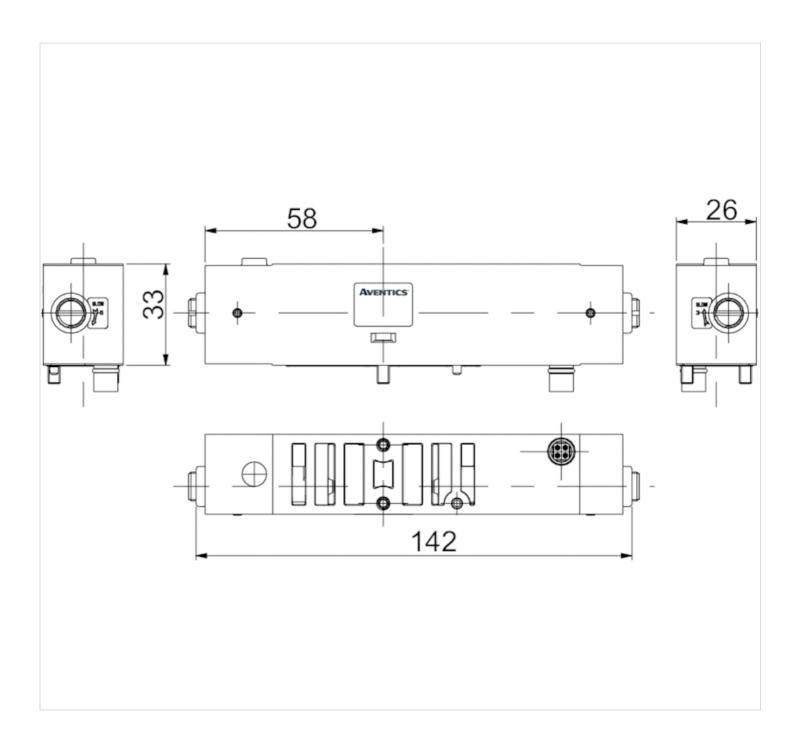
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber
Screws	Stainless steel







Throttle plate, series 503



Working pressure min./max.

-0.95 ... 10 bar

Ambient temperature min./max.

-10 ... 50 °C

Medium temperature min./max.

-10 ... 50 °C

Compressed air

Number of valve positions max.

1

Protection class

IP65

Weight

0.028 kg

Technical data

Part No.	Scope of delivery
R503AS425575002	Sandwich plate, sealing kit, mounting screws

Delivery includes sealing kit and 1x mounting screw

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

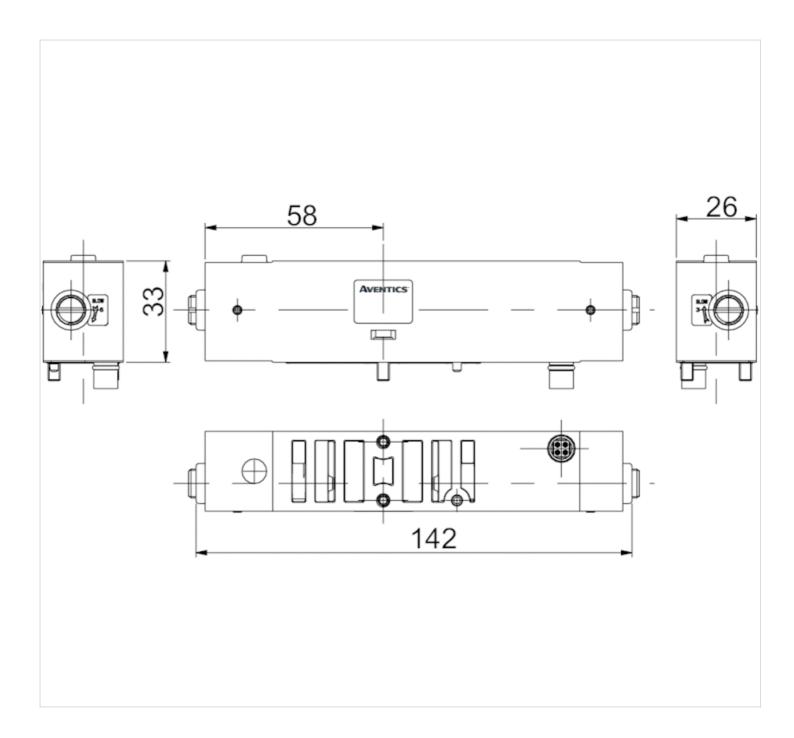
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber
Screws	Stainless steel









Pressure plate for additional pressure supply, series 503



Working pressure min./max. -0.95 ... 10 bar
Ambient temperature min./max. -10 ... 50 °C
Medium temperature min./max. -10 ... 50 °C
Medium Compressed air

Number of valve positions max. 1
Protection class IP65
Weight 0.028 kg

Technical data

Part No.	Scope of delivery
G503AW428300004	Sandwich plate, sealing kit, mounting screws

Part No.	Compressed air connection
	Input
	[1]
G503AW428300004	G 1/4

Delivery includes sealing kit and 1x mounting screw

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

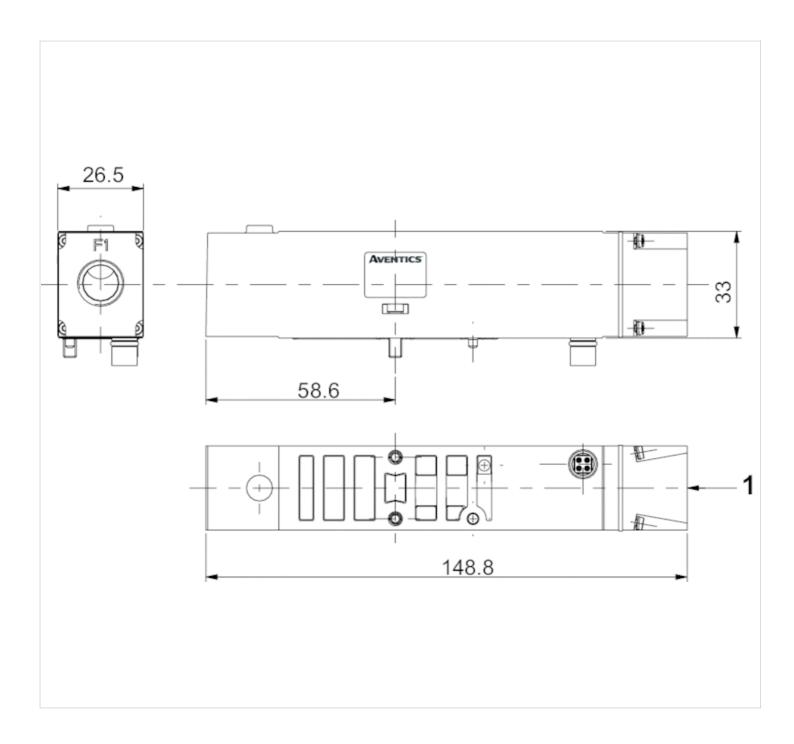
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber
Screws	Stainless steel









Pressure plate ISO 15407-2 for additional pressure supply, series 503



Working pressure min./max. -0.95 ... 10 bar

Ambient temperature min./max. -10 ... 50 °C

Medium temperature min./max. -10 ... 50 °C

Medium Compressed air

Number of valve positions max. 1
Protection class IP65
Weight 0.028 kg

Technical data

Part No.	Scope of delivery
G503AW428300003	Sandwich plate, sealing kit, mounting screws

Part No.	Compressed air connection
	Input
	[1]
G503AW428300003	G 1/4

Delivery includes sealing kit and 1x mounting screw

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

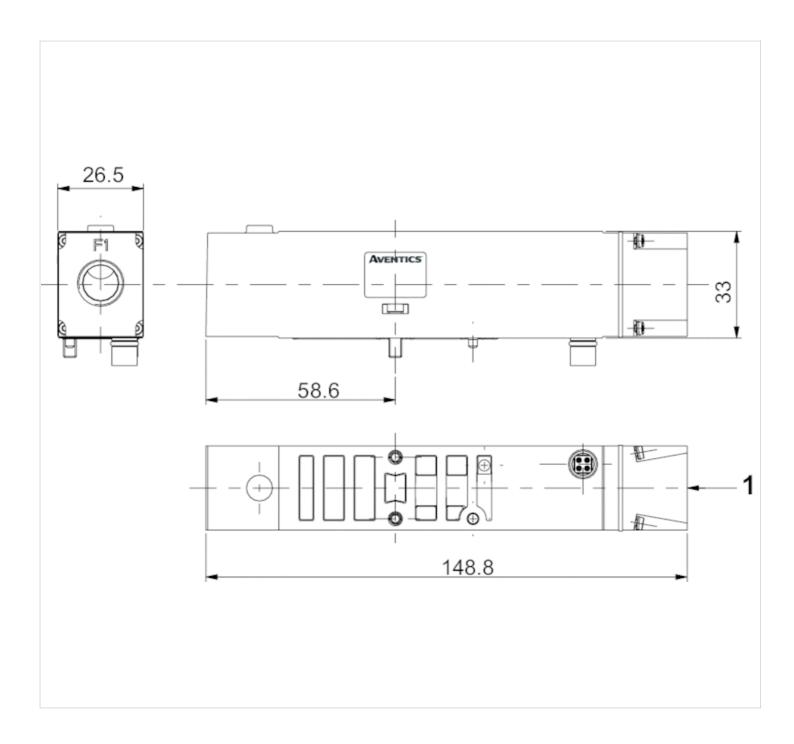
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die-cast aluminum
Seal	Nitrile rubber
Screws	Stainless steel







End plate, series 503



Working pressure min./max. -0.95 ... 10 bar
Ambient temperature min./max. -10 ... 50 °C
Medium temperature min./max. -10 ... 50 °C
Medium Compressed air
Protection class

1.33 kg

Technical data

Part No.	Scope of delivery	
G503AK428327013	Left and right end plate, sealing kit, mounting screws	

Part No.	Compressed air connection	Compressed air connection
	Input	Exhaust
	[1]	[3 / 5]
G503AK428327013	G 3/8	G 3/8

Delivery includes sealing kit and 1x mounting screw

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

Weight

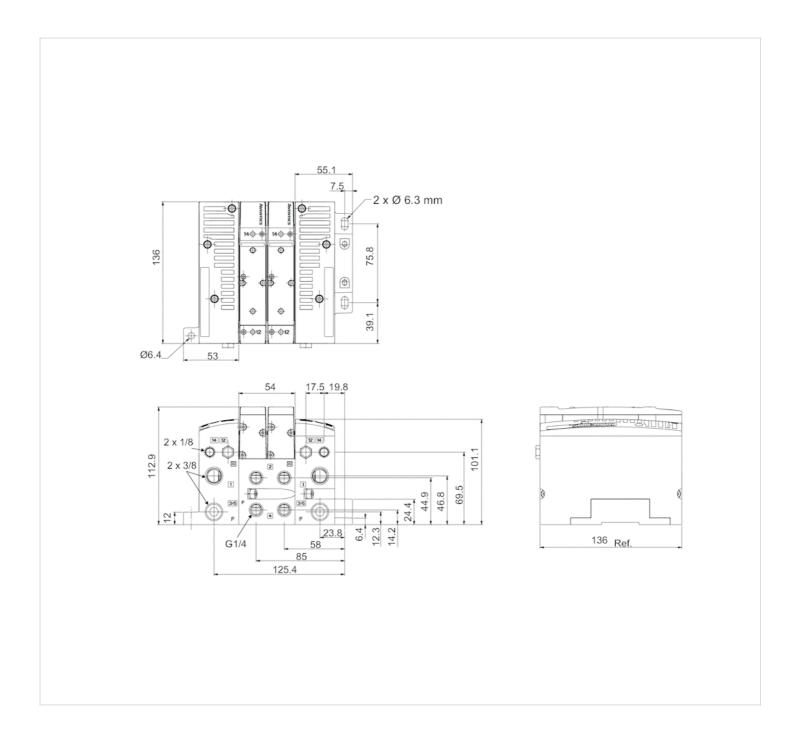
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber
Screws	galvanized steel







Exhaust plate for vertical stacking assembly, series 503



Working pressure min./max. -0.95 ... 10 bar
Ambient temperature min./max. -10 ... 50 °C
Medium temperature min./max. -10 ... 50 °C
Medium Compressed air

Number of valve positions max. 1
Protection class IP65
Weight 0.241 kg

Technical data

Part No.	Scope of delivery
G503AX428300002	Sandwich plate, sealing kit, mounting screws

Part No.	Compressed air connection
	Exhaust
	[3 / 5]
G503AX428300002	G 1/4

Delivery includes sealing kit and 1x mounting screw

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

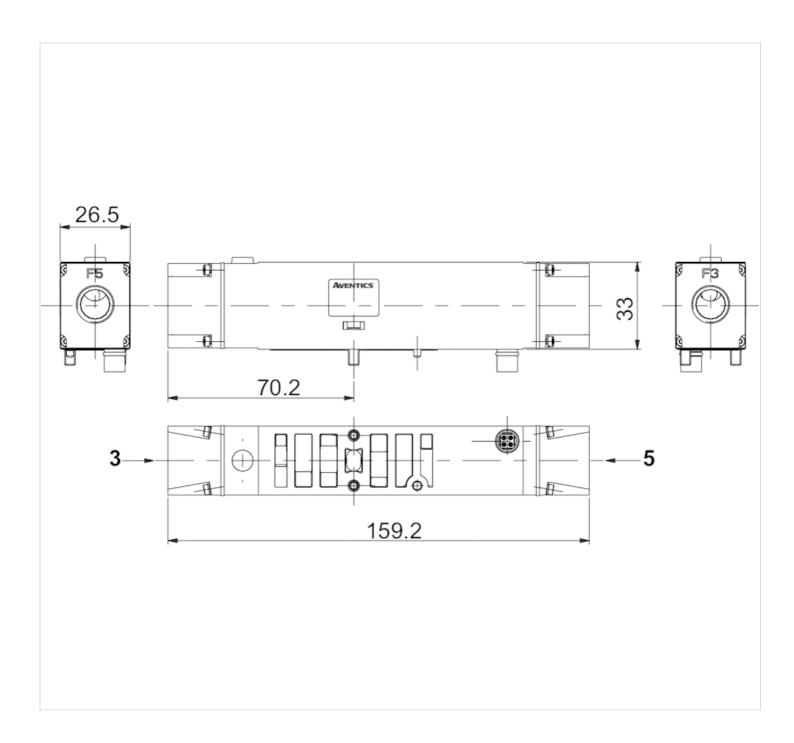
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber
Screws	Stainless steel









Exhaust plate ISO 15407-2 for vertical stacking assembly, series 503



Working pressure min./max. -0.95 ... 10 bar

Ambient temperature min./max. -10 ... 50 °C

Medium temperature min./max. -10 ... 50 °C

Medium Compressed air

Number of valve positions max. 1
Protection class IP65
Weight 0.241 kg

Technical data

Part No.	Scope of delivery
G503AX428300001	Sandwich plate, sealing kit, mounting screws

Part No.	Compressed air connection
	Exhaust
	[3 / 5]
G503AX428300001	G 1/4

Delivery includes sealing kit and 1x mounting screw

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

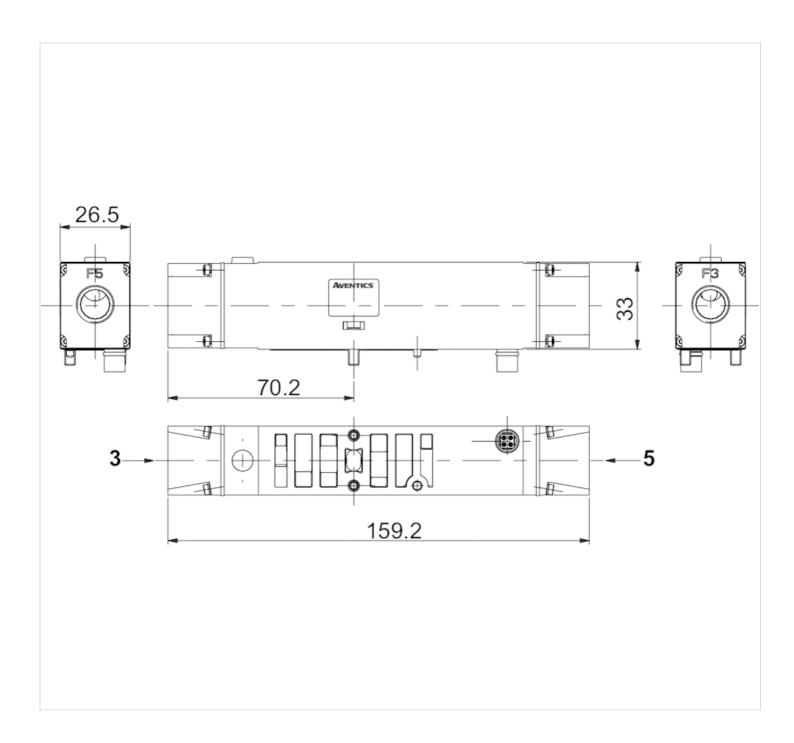
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber
Screws	Stainless steel









Base plate with optimized flow, series 503

- Compressed air connection output G 1/4 Working pressure min./max. -0.95 ... 10 bar

Ambient temperature min./max. -10 ... 50 °C

Medium temperature min./max. -10 ... 50 °C

Medium Compressed air

Number of valve positions max. 2
Protection class IP65
Weight 0.564 kg

Technical data

Part No.	Scope of delivery
G503AMS22MA001	Connection plate, sealing kit, mounting screws
G503AMM22MA001	Connection plate, sealing kit, mounting screws

Part No.	Compressed air connection Output [2 / 4]	Compressed air connection Pilot connection [12]
G503AMS22MA001	G 1/4	G 1/8
G503AMM22MA001	G 1/4	G 1/8

Part No.	Compressed air connection Pilot control exhaust [R]
G503AMS22MA001	G 1/8
G503AMM22MA001	G 1/8

Delivery includes sealing kit and 1x mounting screw

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber
Screws	galvanized steel



Base plate according to ISO 15407-2, series 503

Working pressure min./max. -0.95 ... 10 bar
Ambient temperature min./max. -10 ... 50 °C
Medium temperature min./max. -10 ... 50 °C
Medium Compressed air

Number of valve positions max. 2
Protection class IP65
Weight 0.564 kg

Technical data

Part No.	Туре
G503AMS22MA002	Single base plate principle
G503AMM22MA002	Double base plate principle

Part No.	Scope of delivery
G503AMS22MA002	Connection plate, sealing kit, mounting screws
G503AMM22MA002	Connection plate, sealing kit, mounting screws

Part No.	Compressed air connection Exhaust [3 / 5]	Compressed air connection Pilot connection [12]
G503AMS22MA002	G 1/4	G 1/8
G503AMM22MA002	G 1/4	G 1/8

Part No.	Compressed air connection
	Pilot control exhaust
	[R]
G503AMS22MA002	G 1/8
G503AMM22MA002	G 1/8

Delivery includes sealing kit and 1x mounting screw

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber



Material	
Screws	galvanized steel



Pilot air supply plate for vertical stacking assembly, series 503



Working pressure min./max. -0.95 ... 10 bar

Ambient temperature min./max. -10 ... 50 °C

Medium temperature min./max. -10 ... 50 °C

Medium Compressed air

Number of valve positions max. 1
Protection class IP65
Weight 0.028 kg

Technical data

Part No.	Scope of delivery
G503AP428300006	Sandwich plate, sealing kit, mounting screws

Part No.	Compressed air connection
	Pilot connection
	[12]
G503AP428300006	G 1/4

Delivery includes sealing kit and 1x mounting screw

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

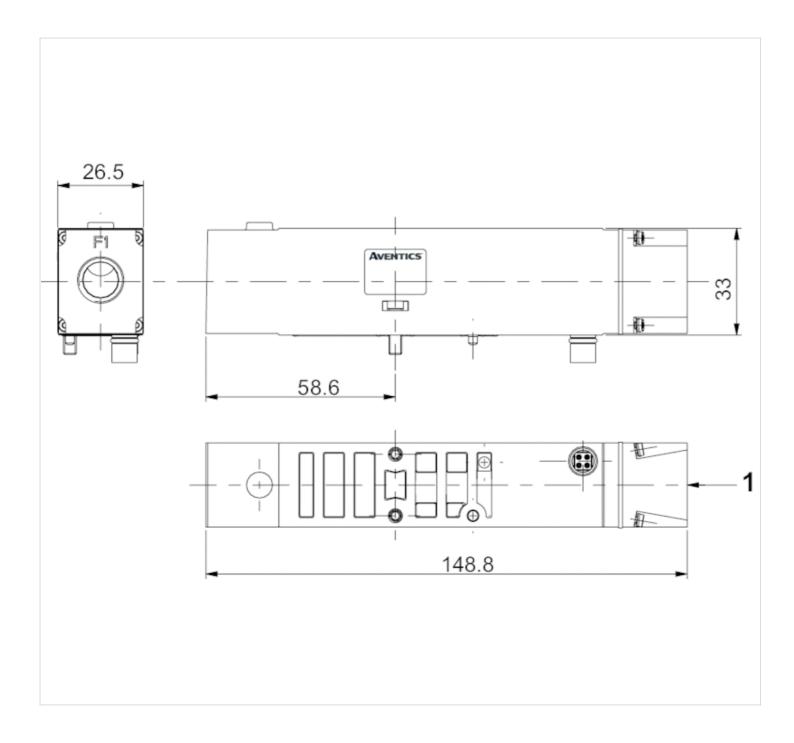
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber
Screws	Stainless steel









Pilot air supply plate ISO 15407-2 for vertical stacking assembly, series 503



Working pressure min./max. -0.95 ... 10 bar
Ambient temperature min./max. -10 ... 50 °C
Medium temperature min./max. -10 ... 50 °C
Medium Compressed air

Protection class IP65
Weight 0.028 kg

Technical data

Part No.	Scope of delivery
G503AP428300005	Sandwich plate, sealing kit, mounting screws

Part No.	Compressed air connection
	Pilot connection
	[12]
G503AP428300005	G 1/4

Delivery includes sealing kit and 1x mounting screw

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

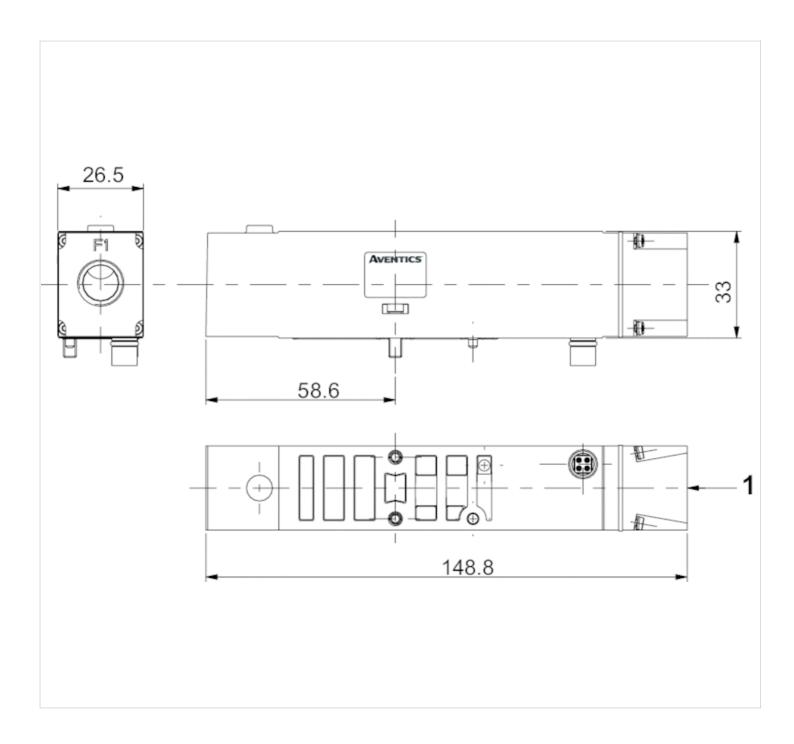
The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Die-cast aluminum
Seal	Nitrile rubber
Screws	Stainless steel







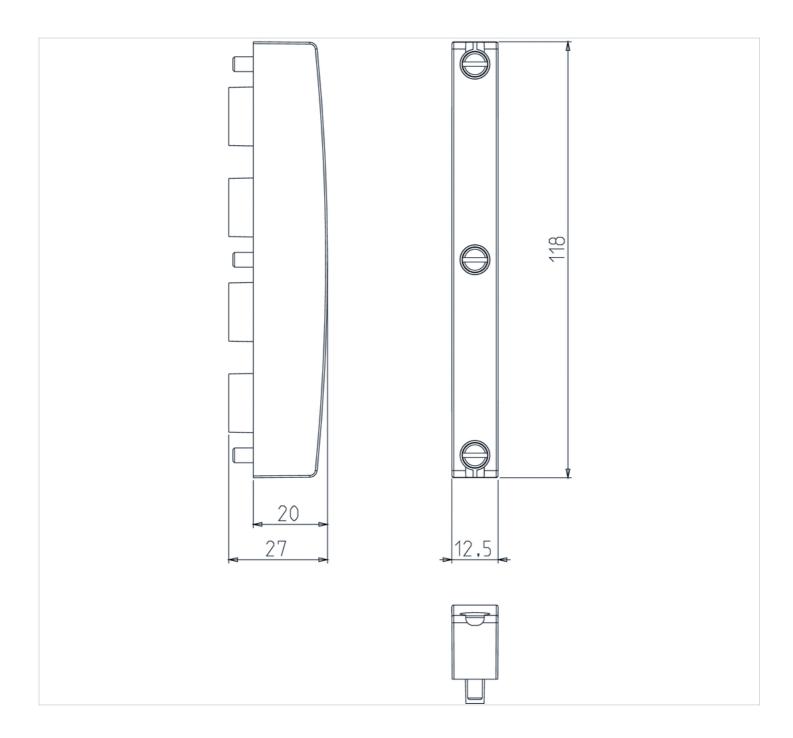
Spring clamp element



Technical data

Part No.
240-179







Multipole plug, series CON-MP

- Series 599, Multipole plug D-Sub (25-pin)
- Socket D-Sub 25-pin



Ambient temperature min./max. -5 ... 50 °C
Wire cross-section 0.34 mm²

Technical data

Part No

P599AE428441001

Technical information

The specified protection class is only valid in assembled and tested state.

Note for use with VS LP04: The plug can only be used in the LP04 versions with a side electrical connection.



Multipole plug, series CON-MP

- Series 599, Multipole plug D-Sub (37-pin)
- Socket D-Sub 25-pin



Ambient temperature min./max. -5 ... 50 °C
Wire cross-section 0.34 mm²

Technical data

Part No.

P599AE428442001

Technical information

The specified protection class is only valid in assembled and tested state.

Note for use with VS LP04: The plug can only be used in the LP04 versions with a side electrical connection.

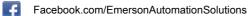
Efficient pneumatic solutions, our program: cylinders and drives, valves and valve systems, air supply management

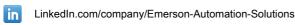


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